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HOW TO USE THIS SECTION

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HOW TO USE THIS MANUAL

HOW TO USE THIS SECTION

Information INFOID:000000008143264

In this manual, "Hybrid transmission" adopted to this vehicle is described as "automatic transmission (A/T)".

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HOW TO USE THIS MANUAL

Description INFOID:000000008143265

This volume explains "Removal, Disassembly, Installation, Inspection and Adjustment" and "Trouble Diagnoses".

Terms INFOID:000000008143266

Item	Description		
DANGER	Indicates a hazard which will result in death or serious injury if instructions are not followed. Example: Touching high voltage components without using the appropriate protective equipment will cause electrocution.		
WARNING	Indicates a potential hazard which could result in death or serious injury if instructions are not followed.		
CAUTION	Indicates a potential hazard which may result in minor or moderate injury or damage to a component if instructions are not followed.		
NOTE	Provides helpful tips and information for work.		
BOLD STATEMENTS except DANGER, WARNING and NOTE	Give you helpful information. Standard value: Tolerance at inspection and adjustment. Limit value: The maximum or minimum limit value that should not be exceeded at inspection and adjustment.		

Symbol	Description
Electric shock symbo	It may cause an electric shock if instructions are not following to be used in caution for an operation. To be used to describe the removal of component, connector, etc. where high voltage is/might be present.
Insulated gloves	Always wear when inspecting or performing service operation of high voltage components.
Insulated safety shoes/Insulated rubber sheet	Always wear when inspecting or performing service operation of high voltage components on lift-up vehicle.
Safety glasses	Always wear during under the circumstances • During removal/installation or check operation of high voltage terminals and harnessed where
Face shield	spark might terminal appear by short circuit. • Operation inside battery pack.
Insulated hand tools	Always use when performing high voltage presents operation such as operation inside high voltage battery pack.

Units INFOID:000000008143267

 The UNITS given in this manual are primarily expressed as the SI UNIT (International System of Unit), and alternatively expressed in the metric system and in the yard/pound system.
 Also with regard to tightening torque of bolts and nuts, there are descriptions both about range and about the standard tightening torque.

"Example" Range

Outer Socket Lock Nut : 59 - 78 N·m (6.0 - 8.0 kg-m, 43 - 58 ft-lb)

Standard

Drive Shaft Installation Bolt : 44.3 N·m (4.5 kg-m, 33 ft-lb)

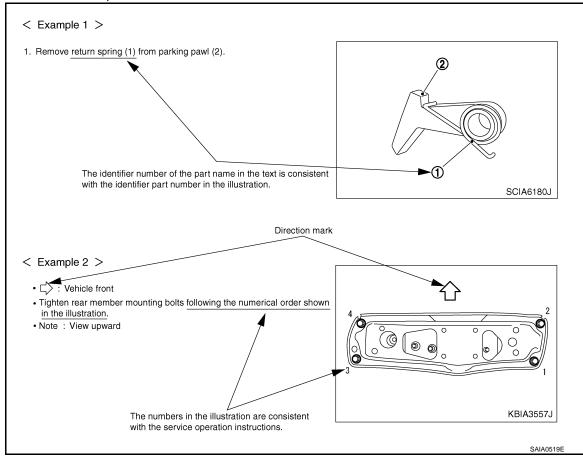
Contents INFOID:000000008143268

- A QUICK REFERENCE INDEX, a black tab (e.g. ER) is provided on the first page. You can quickly find the first page of each section by matching it to the section's black tab.
- THE CONTENTS are listed on the first page of each section.
- THE TITLE is indicated on the upper portion of each page and shows the part or system.
- THE PAGE NUMBER of each section consists of two or three letters which designate the particular section and a number (e.g. "BR-5").
- THE SMALL ILLUSTRATIONS show the important steps such as inspection, use of special tools, knacks of
 work and hidden or tricky steps which are not shown in the previous large illustrations.
 Assembly, inspection and adjustment procedures for the complicated units such as the automatic transaxle
 or transmission, etc. are presented in a step-by-step format where necessary.

Relation between Illustrations and Descriptions

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The following sample explains the relationship between the part description in an illustration, the part name in the text and the service procedures.



Components

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THE LARGE ILLUSTRATIONS are exploded views (see the following) and contain tightening torques, lubrication points, section number of the PARTS CATALOG (e.g. SEC. 440) and other information necessary to perform repairs.

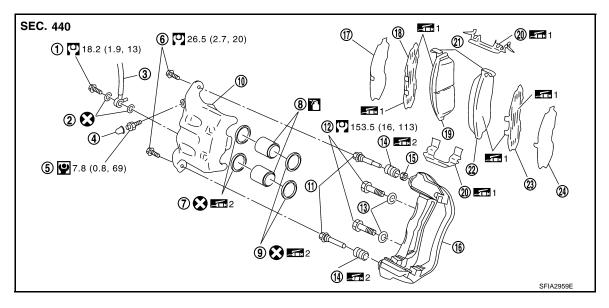
The illustrations should be used in reference to service matters only. When ordering parts, refer to the appropriate **PARTS CATALOG**.

Components shown in an illustration may be identified by a circled number. When this style of illustration is used, the text description of the components will follow the illustration.

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- 1. Union bolt
- 4. Cap
- Piston seal 7.
- 10. Cylinder body
- Washer 13.
- 16. Torque member
- 19. Inner pad
- 22. Outer pad
- 1: PBC (Poly Butyl Cuprysil) grease 2: Rubber grease or silicone-based grease

- 2. Copper washer
- 5. Bleed valve
- 8. Piston
- 11. Sliding pin
- 14. Sliding pin boot
- 17. Inner shim cover
- 20. Pad retainer
- 23. Outer shim

- 3. Brake hose
- 6. Sliding pin bolt
- 9. Piston boot
- 12. Torque member mounting bolt
- 15. Bushing
- Inner shim 18.
- 21. Pad wear sensor
- Outer shim cover 24.
- : Brake fluid

Refer to GI section for additional symbol definitions.

SYMBOLS

SYMBOL	DESCRIPTION		SYMBOL	DESCRIPTION
(O)	The lightening torque specifications	: N•m (kg-m, ft-lb)	€	Always replace after every disassembly.
•	of bolts and nuts may be presented as either a range or a standard tightening torque.	♀ : N•m (kg-m, in-lb)	₽	Apply petroleum jelly.
	Should be lubricated with grease. Unless otherwise indicated, use recommended multi-purpose grease.		13 (M)	Apply molybdenum added petroleum jelly.
7	Should be lubricated with oil.		(ATF)	Apply ATF.
2	Sealing point		*	Select with proper thickness.
	Sealing point with locking sealant.		*	Adjustment is required.
∞	Checking point			

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HOW TO FOLLOW TROUBLE DIAGNOSES

< HOW TO USE THIS MANUAL >

HOW TO FOLLOW TROUBLE DIAGNOSES

Description INFOID:0000000008143271

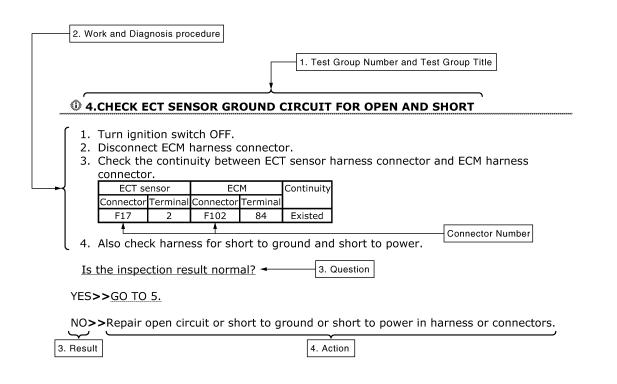
NOTICE:

Trouble diagnoses indicate work procedures required to diagnose problems effectively. Observe the following instructions before diagnosing.

- Before performing trouble diagnoses, read the "Work Flow" in each section.
- After repairs, re-check that the problem has been completely eliminated.
- Refer to Component Parts and Harness Connector Location for the Systems described in each section for identification/location of components and harness connectors.
- · When checking circuit continuity, ignition switch should be OFF.
- Refer to the Circuit Diagram for quick pinpoint check. If you need to check circuit continuity between harness connectors in more detail, such as when a sub-harness is used, refer to Wiring Diagram in each individual section and Harness Layout in PG section for identification of harness connectors.
- Before checking voltage at connectors, check battery voltage.
- After accomplishing the Diagnosis Procedures and Electrical Components Inspection, check that all harness connectors are reconnected as they were.

How to Follow Test Groups in Trouble Diagnosis

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Test group number and test group title

- Test group number and test group title are shown in the upper portion of each test group.
- 2. Work and diagnosis procedure
 - Start to diagnose a problem using procedures indicated in enclosed test groups.
- Questions and results
 - Questions and required results are indicated in test group.
- Action
 - Next action for each test group is indicated based on result of each guestion.

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HOW TO FOLLOW TROUBLE DIAGNOSES

< HOW TO USE THIS MANUAL >

Key to Symbols Signifying Measurements or Procedures

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SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
€ ₽	Check after disconnecting the connector to be measured.	®	Procedure with Generic Scan Tool. (GST, OBD-II scan tool)
€	Check after connecting the connector to be measured.	NO TOOLS	Procedure without CONSULT or GST
	Insert key into ignition switch.	A/C OFF	A/C switch is "OFF".
	Remove key from ignition switch.	A/C ON	A/C switch is "ON".
	Insert and remove key repeatedly.		REC switch is "ON".
	Turn ignition switch to "OFF" position.		REC switch is "OFF".
	Turn ignition switch to "ACC" position.		Fan switch is "ON". (At any position except for "OFF" position)
	Turn ignition switch to "ON" position.		Fan switch is "OFF".
	Turn ignition switch to "START" position.	FUSE	Apply fuse.
© FF ACC	Turn ignition switch from "OFF" to "ACC" position.	(FUSE)	
CACC ON	Turn ignition switch from "ACC" to "ON" position.	BAT	Apply positive voltage from battery with fuse directly to components.
OFF OFF	Turn ignition switch from "ACC" to "OFF" position.		

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HOW TO FOLLOW TROUBLE DIAGNOSES

< HOW TO USE THIS MANUAL >

Turn ignition switch from "OFF" to "OF" position. Turn ignition switch from "OFF" to "OFF" position. Do not start engine, or check with engine stopped. Start engine, or check with engine running. Apply parking brake. Release parking brake. Release parking brake. Check after engine is warmed up sufficiently. Voltage should be measured with a voltmeter. Circuit resistance should be measured with an ohmmeter. O Current should be measured with an animeter. Pulse signal should be checked with an oscillosoppe. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "P" position. Jack up front portion. Jack up front portion. Inspect under engine room.	SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
Do not start engine, or check with engine stopped. Start engine, or check with engine running. Apply parking brake. Release parking brake. Check after engine is warmed up sufficiently. Voltage should be measured with a voltmeter. Circuit resistance should be measured with an othmeter. Current should be measured with an ammeter. Pulse signal should be checked with an easile socielloscope. Procedure with CONSULT Procedure with CONSULT Place selector lever in "P" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	(CFF) ON	Turn ignition switch from "OFF" to "ON" position.		Drive vehicle
Start engine, or check with engine running. Apply parking brake. Release parking brake. Check after engine is warmed up sufficiently. Voltage should be measured with a voltmeter. Circuit resistance should be measured with an ohmmeter. Circuit resistance should be measured with an ammeter. Current should be measured with an oscilloscope. Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Place selector lever in "P" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	OFF OFF	Turn ignition switch from "ON" to "OFF" position.		
Apply parking brake. Release parking brake. Check after engine is warmed up sufficiently. Voltage should be measured with a voltmeter. Circuit resistance should be measured with an ohmmeter. Circuit resistance should be measured with an ohmmeter. Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "N" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.			BAT	Disconnect battery negative cable.
Release parking brake. Check after engine is warmed up sufficiently. Voltage should be measured with a voltmeter. Circuit resistance should be measured with an ohmmeter. Current should be measured with an ammeter. Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Jack up front portion. Jack up front portion. Inspect under engine room.		Start engine, or check with engine running.		Depress brake pedal.
Release accelerator pedal. Voltage should be measured with a voltmeter.		Apply parking brake.		Release brake pedal.
Voltage should be measured with a voltmeter. Circuit resistance should be measured with an ohmmeter. Current should be measured with an oscilloscope. Pluse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	want day	Release parking brake.		Depress accelerator pedal.
Circuit resistance should be measured with an ohmmeter. Circuit resistance should be measured with an ohmmeter. Current should be measured with an ammeter. Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	СДРН	Check after engine is warmed up sufficiently.		Release accelerator pedal.
Circuit resistance should be measured with an ohmmeter. Circuit resistance should be measured with an ohmmeter. Current should be measured with an ammeter. Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	V ⊕ ⊖	Voltage should be measured with a voltmeter.	H.S.	connectors.
Pulse signal should be checked with an oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	Ω	1 I		arrangement, refer to the "ELECTRICAL UNITS" electrical reference page at the end
oscilloscope. Procedure with CONSULT Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	1 - 1	Current should be measured with an ammeter.		
Procedure without CONSULT Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.	1 1		'-	
Place selector lever in "P" position. Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.		Procedure with CONSULT		
Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.		Procedure without CONSULT		
Place selector lever in "N" position. Jack up front portion. Jack up rear portion. Inspect under engine room.		Place selector lever in "P" position.		
Jack up rear portion. Inspect under engine room.		Place selector lever in "N" position.		
Inspect under engine room.	Po	Jack up front portion.		
		Jack up rear portion.		
Inspect under floor.	\$	Inspect under engine room.		
	(o)	Inspect under floor.		
Inspect rear under floor.	G	Inspect rear under floor.		

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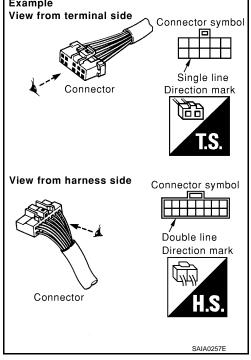
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Connector Symbols

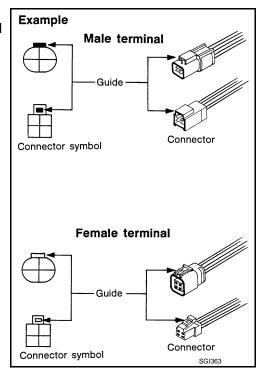
Most of connector symbols in wiring diagrams are shown from the terminal side.

- Connector symbols shown from the terminal side are enclosed by a single line and followed by the direction mark.
- Connector symbols shown from the harness side are enclosed by a double line and followed by the direction mark.
- Certain systems and components, especially those related to OBD, may use a new style slide-locking type harness connector.
 For description and how to disconnect, refer to PG section, "Description", "HARNESS CONNECTOR".



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Male and female terminals
 Connector guides for male terminals are shown in black and female terminals in white in wiring diagrams.

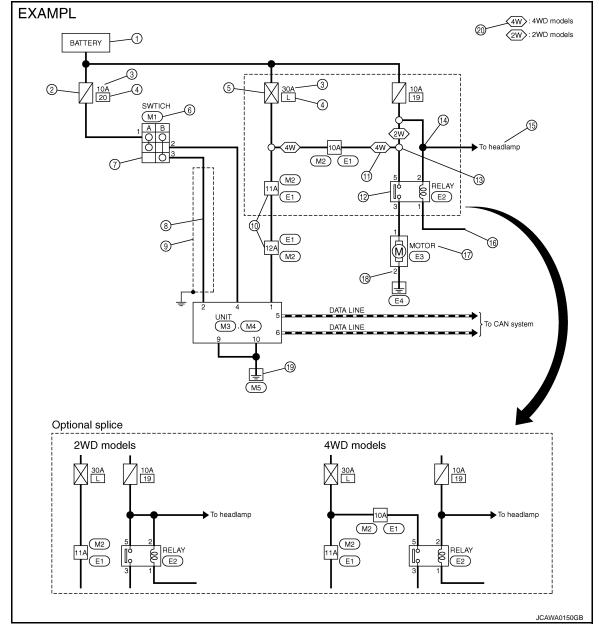


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Sample/Wiring Diagram -Example-

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Each section includes wiring diagrams.



_	
Descri	ntion
Descii	DUOL

Number	Item	Description	
1	Power supply	This means the power supply of fusible link or fuse.	
2	Fuse	"/" means the fuse.	
3	Current rating of fusible link/fuse	This means the current rating of the fusible link or fuse.	
4	Number of fusible link/ fuse	This means the number of fusible link or fuse location.	
5	Fusible link	"X" means the fusible link.	
6	Connector number	 Alphabetic characters show to which harness the connector is placed. Numeric characters show the identification number of connectors. 	
7	Switch	• This shows that continuity exists between terminals 1 and 2 when the switch is in the A position. Continuity exists between terminals 1 and 3 when the switch is in the B position.	
8	Circuit (Wiring)	This means the wiring.	

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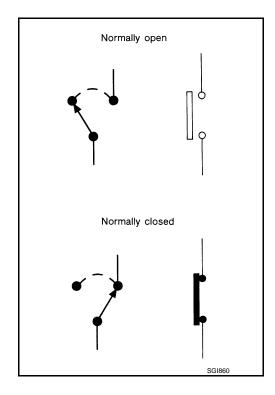
Number	Item	Description
9	Shielded line	The line enclosed by broken line circle shows shield wire.
10	Connectors	This means that a transmission line bypasses two connectors or more.
11	Option abbreviation	This means the vehicle specifications which layouts the circuit between "O".
12	Relay	This shows an internal representation of the relay.
13	Optional splice	The open circle shows that the splice is optional depending on vehicle application.
14	Splice	The shaded circle " " means the splice.
15	System branch	This shows that the circuit is branched to other systems.
16	Page crossing	This circuit continues to an adjacent page.
17	Component name	This shows the name of a component.
18	Terminal number	This means the terminal number of a connector.
19	Ground (GND)	This shows the ground connection.
20	Explation of option description	This shows a description of the option abbreviation used on the page.

SWITCH POSITIONS

Switches are shown in wiring diagrams as if the vehicle is in the "normal" condition.

A vehicle is in the "normal" condition when:

- ignition switch is "OFF"
- · doors, hood and trunk lid/back door are closed
- pedals are not depressed
- · parking brake is released



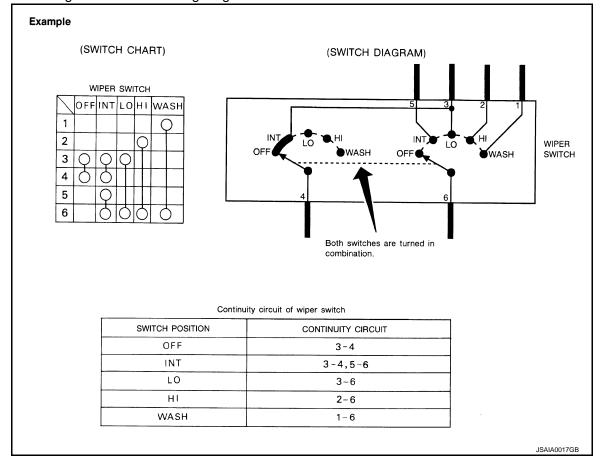
MULTIPLE SWITCH

The continuity of multiple switch is described in two ways as shown below.

• The switch chart is used in schematic diagrams.

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• The switch diagram is used in wiring diagrams.



Connector Information

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CONNECTOR LIST

Connector information and harness layout are described in "POWER SUPPLY, GROUND & CIRCUIT ELE-MENTS" Section.

Connector No.	Harness	Connector Information	Harness Layout
В	Body harness	PG-62, "B Body Harness"	PG-52, "Body Harness"
С	Chassis harness	PG-83, "C Chassis Harness"	PG-54, "Chassis Harness"
D	Door harness	PG-85, "D Door Harness"	PG-55, "Door Harness"
E	Engine room harness	PG-92, "E Engine Room Harness"	PG-47, "Engine Room Harness"
F	Engine control harness	PG-101, "F Engine Control Harness"	PG-49, "Engine Control Harness"
M	Main harness	PG-107, "M Main Harness"	PG-51, "Main Harness"
R	Room lamp harness	PG-131, "R Room Lamp Harness"	PG-59, "Room Lamp Harness"
Т	Tail harness	PG-134, "T Tail Harness"	PG-60, "Tail Harness"

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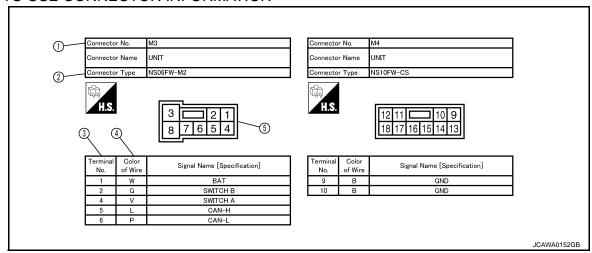
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< HOW TO USE THIS MANUAL >

HOW TO USE CONNECTOR INFORMATION



Description

Number	Item		Description				
1	Connector number	•	 Alphabetic characters show to which harness the connector is placed. Numeric characters show the identification number of connectors. 				
2	Connector type	This means the connect	tor number. Refer to PG-61, "How to Read Connector Type".				
3	Terminal number	This means the termina	This means the terminal number of a connector.				
4	Wire color	This shows a code for the B = Black W = White R = Red G = Green L = Blue Y = Yellow LG = Light Green BG or BE = Beige When the wire color is so shown below: Example: L/W = Blue wire Example: L/W = Blue wire This shows a code for the sho	BR = Brown OR or O = Orange P = Pink PU or V (Violet) = Purple GY or GR = Gray SB = Sky Blue CH = Dark Brown DG = Dark Green striped, the base color is given first, followed by the stripe color as				
5	Connector	 This means the connector information. This unit-side is described by the connector symbols. 					

ABBREVIATIONS

DTC

Diagnostic trouble code

Abbreviation List INFOID:0000000008143277

The following **ABBREVIATIONS** are used:

ABBREVIATION	DESCRIPTION	
A/C	Air conditioner	
A/C	Air conditioning	
A/F sensor	Air fuel ratio sensor	
A/T	Automatic transaxle/transmission	
ABS	Anti-lock braking system	
ACCS	Advance climate control system	
ACL	Air cleaner	
AP	Accelerator pedal	
APP	Accelerator pedal position	
ATF	Automatic transmission fluid	
AV	Audio visual	
AWD	All wheel drive	
ABBREVIATION	DESCRIPTION	
BARO	Barometric pressure	
BCM	Body control module	
BLSD	Brake limited slip differential	
BPP	Brake pedal position	
BSI	Blind spot intervention	
BSW	Blind spot warning	
ABBREVIATION	DESCRIPTION	
CKP	Crankshaft position	
CL	Closed loop	
CMP	Camshaft position	
CPP	Clutch pedal position	
CTP	Closed throttle position	
CVT	Continuously variable transaxle/transmission	
ABBREVIATION	DESCRIPTION	
D1	Drive range first gear	
D2	Drive range second gear	
Dз	Drive range third gear	
D4	Drive range fourth gear	
DCA	Distance control assist	
DDS	Downhill drive support	
DFI	Direct fuel injection system	
DLC	Data link connector	

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E		
<u>-</u>	ABBREVIATION	DESCRIPTION
	E/T	Exhaust temperature
	EBD	Electric brake force distribution
-	EC	Engine control
-	ECL	Engine coolant level
-	ECM	Engine control module
	ECT	Engine coolant temperature
	ECV	Electrical control valve
	EEPROM	Electrically erasable programmable read only memory
	EFT	Engine fuel temperature
	EGR	Exhaust gas recirculation
	EGRT	Exhaust gas recirculation temperature
	EGT	Exhaust gas temperature
_	EOP	Engine oil pressure
	EP	Exhaust pressure
	EPR	Exhaust pressure regulator
	EPS	Electronically controlled power steering
	ESP	Electronic stability program system
	EVAP canister	Evaporative emission canister
	EVSE	Electric vehicle supply equipment
	EXC	Exhaust control
_	LAG	Exhaust control
<u>-</u>	ABBREVIATION	DESCRIPTION
	FC	Fan control
_	FCW	Forward collision warning
_	FIC	Fuel injector control
	FP	Fuel pump
_	FR	Front
	FRP	Fuel rail pressure
	FRT	Fuel rail temperature
	FTP	Fuel tank pressure
	FTT	Fuel tank temperature
G		
_	ABBREVIATION	DESCRIPTION
	GND	Ground
	GPS	Global positioning system
	GST	Generic scan tool
Н		
	ABBREVIATION	DESCRIPTION
	HBMC	Hydraulic body-motion control system
	HDD	Hard disk drive
	HO2S	Heated oxygen sensor
	HOC	Heated oxidation catalyst

< HOW TO USE THIS MANUAL >

ABBREVIATION	DESCRIPTION	GI
I/M	Inspection and maintenance	
IA	Intake air	
IAC	Idle air control	В
IAT	Intake air temperature	
IBA	Intelligent brake assist	С
IC	Ignition control	
ICC	Intelligent cruise control	
ICM	Ignition control module	D
IPDM E/R	Intelligent power distribution module engine room	
ISC	Idle speed control	E
ISS	Input shaft speed	
К		
ABBREVIATION	DESCRIPTION	F
KS	Knock sensor	
L		G
ABBREVIATION	DESCRIPTION	
LBC	Li-ion battery controller	
LCD	Liquid crystal display	Н
LCU	Local control unit	
LDP	Lane departure prevention	
LDW	Lane departure warning	
LED	Light emitting diode	
LH	Left-hand	J
LIN	Local interconnect network	
M		
ABBREVIATION	DESCRIPTION	K
M/T	Manual transaxle/transmission	
MAF	Mass airflow	L
MAP	Manifold absolute pressure	
MDU	Multi display unit	
MI	Malfunction indicator	M
MIL	Malfunction indicator lamp	
N APPRENIATION	DECORIDATION	N
ABBREVIATION	DESCRIPTION	
NOX	Nitrogen oxides	
O ABBREVIATION	DESCRIPTION	
O2	Oxygen	
O2S	Oxygen sensor	P
OBD	On board diagnostic	
OC	Oxidation catalytic converter	
OD	Overdrive Overdrive	
OL		
OSS	Open loop	
	Output shaft speed	

< HOW TO USE THIS MANUAL >

		HIS MANUAL >	
P			770017701
	ABBREVIATION		DESCRIPTION
	P/S	Power steering	
	PBR	Potentio balance resistor	
	PCV	Positive crankcase ventilation	
	PNP	Park/Neutral position	
	PSP	Power steering pressure	
	PTC	Positive temperature coefficient	
	PTO	Power takeoff	
	PWM	Pulse width modulation	
R			
	ABBREVIATION		DESCRIPTION
	RAM	Random access memory	
	RAS	Rear active steer	
-	RH	Right-hand	
-	ROM	Read only memory	
	RPM	Engine speed	
	RR	Rear	
s		•	
	ABBREVIATION		DESCRIPTION
	SAE	Society of Automotive Engineers, Inc.	
	SCK	Serial clock	
-	SDS	Service Data and Specifications	
	SRT	System readiness test	
-	SST	Special Service Tools	
T			
	ABBREVIATION		DESCRIPTION
	TC	Turbocharger	
	TCM	Transmission control module	
	TCS	Traction control system	
	TCU	Telematics communication unit	
	TP	Throttle position	
-	TPMS	Tire pressure monitoring system	
	TSS	Turbine shaft speed	
-	TWC	Three way catalytic converter	
U			
	ABBREVIATION		DESCRIPTION
	USS	Uphill start support	
V			
	ABBREVIATION		DESCRIPTION
	VCM	Vehicle control module	
	VDC	Vehicle dynamics control system	
		1	
-	VIN	Vehicle identification number	

< HOW TO USE THIS MANUAL >

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ABBREVIATION		DESCRIPTION	GI
WOT	Wide open throttle		
ABBREVIATION		DESCRIPTION	Е
11	1st range first gear		
12	1st range second gear		
1GR	First gear		
ABBREVIATION		DESCRIPTION	
21	2nd range first gear		
22	2nd range second gear		F
2GR	Second gear		
2WD	2-wheel drive		
			F
ABBREVIATION		DESCRIPTION	
3GR	Third gear		
ABBREVIATION		DESCRIPTION	
4GR	Fourth gear		
4WAS	Four wheel active steer		
4WD	Four wheel drive		
ABBREVIATION		DESCRIPTION	
5GR	Fifth gear		
ABBREVIATION		DESCRIPTION	
6GR	Sixth gear		k
ABBREVIATION		DESCRIPTION	
7GR	Seventh gear		

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TIGHTENING TORQUE OF STANDARD BOLTS

< HOW TO USE THIS MANUAL >

TIGHTENING TORQUE OF STANDARD BOLTS

Description INFOID:000000008143278

This vehicle has both new standard based on ISO* and previous standard bolts/nuts. There are some differences between these two types of bolts/ nuts; shape of the head, grade of strength, hexagonal width across flats and the standard tightening torque.

- For guidance in discriminating, refer to GI-20, "Tightening Torque Table (New Standard Included)".
- The new standard machine screws and tapping screws have a head of ISO standard torx recess.
- If the tightening torque is not described in the description or figure, refer to GI-20, "Tightening Torque Table (New Standard Included)".
- *ISO: International Organization for Standardization

Tightening Torque Table (New Standard Included)

INFOID:0000000008143279

CAUTION:

- The special parts are excluded.
- The bolts/nuts in these tables have a strength (discrimination) number/symbol assigned to the head or the like. As to the relation between the strength grade in these tables and the strength (discrimination) number/symbol, refer to "DISCRIMINATION OF BOLTS AND NUTS".

PREVIOUS STANDARD

Grade		Bolt di-	Hexagonal		Tightening torque (Without lubricant)							
(Strength Size ameter		width across flats	Pitch mm	Hexagon head bolt				Hexagon	flange bol	t		
grade)	grade) size mm		mm		N∙m	kg-m	ft-lb	in-lb	N∙m	kg-m	ft-lb	in-lb
	M6	6.0	10	1.0	5.5	0.56	4	49	7	0.71	5	62
	M8	8.0	12	1.25	13.5	1.4	10	_	17	1.7	13	_
	IVIO	6.0	12	1.0	13.5	1.4	10	_	17	1.7	13	_
4T	M10	10.0	14	1.5	28	2.9	21	_	35	3.6	26	_
41	IVITO	10.0	14	1.25	28	2.9	21	_	35	3.6	26	_
	M12	12.0	17	1.75	45	4.6	33	_	55	5.6	41	_
	IVI I Z	12.0	17	1.25	45	4.6	33	_	65	6.6	48	_
	M14	14.0	19	1.5	80	8.2	59	_	100	10	74	_
	M6	6.0	10	1.0	9	0.92	7	80	11	1.1	8	97
	M8	8.0	12	1.25	22	2.2	16	_	28	2.9	21	_
				1.0	22	2.2	16	_	28	2.9	21	_
7T	M10	10.0	14	1.5	45	4.6	33	_	55	5.6	41	_
71	IVITO		14	1.25	45	4.6	33	_	55	5.6	41	_
	M42 42.0	17	1.75	80	8.2	59	_	100	10	74	_	
	M12	12.0	17	1.25	80	8.2	59	_	100	10	74	_
	M14	14.0	19	1.5	130	13	96	_	170	17	125	_
	M6	6.0	10	1.0	11	1.1	8	_	13.5	1.4	10	_
	M8	8.0	12	1.25	28	2.9	21	_	35	3.6	26	_
	IVIO	0.0	12	1.0	28	2.9	21	_	35	3.6	26	_
9T	M10	10.0	1.4	1.5	55	5.6	41	_	80	8.2	59	_
91	IVITO	10.0	14	1.25	55	5.6	41	_	80	8.2	59	_
	M12	12.0	17	1.75	100	10	74		130	13	96	
	IVI I Z	12.0	17	1.25	100	10	74	_	130	13	96	_
	M14	14.0	19	1.5	170	17	125		210	21	155	

CAUTION:

TIGHTENING TORQUE OF STANDARD BOLTS

< HOW TO USE THIS MANUAL >

The parts with aluminum or the cast iron washer surface/thread surface are excluded.

NEW STANDARD BASED ON ISO

Grade		Bolt di-	Hexagonal		Tightening torque									
(Strength	Bolt size	ameter	width across flats	Pitch mm		Hexagon	head bolt	t		Hexagon	flange bol	t		
grade)	3126	mm	mm		N⋅m	kg-m	ft-lb	in-lb	N⋅m	kg-m	ft-lb	in-lb		
	M6	6.0	10	1.0	5.5	0.56	4	49	7	0.71	5	62		
·	MO	9.0	13	1.25	13.5	1.4	10	_	17	1.7	13			
	M8	8.0	13	1.0	13.5	1.4	10	_	17	1.7	13			
4.8 (Without lubricant)	M10	10.0	16	1.5	28	2.9	21	_	35	3.6	26	_		
	IVITO	10.0	16	1.25	28	2.9	21		35	3.6	26	_		
	M12 12.0	12.0	18	1.75	45	4.6	33	_	55	5.6	41	_		
		10	1.25	45	4.6	33	_	65	6.6	48				
•	M14	14.0	21	1.5	80	8.2	59	_	100	10	74	_		
	M6	6.0	10	1.0	4	0.41	3	35	5.5	0.56	4	49		
•	M8 8.0	9.0	12	1.25	11	1.1	8	_	13.5	1.4	10	_		
	IVIO	8.0	13	1.0	11	1.1	8	_	13.5	1.4	10	_		
4.8 (With lu-	Mao	10.0	16	1.5	22	2.2	16	_	28	2.9	21	_		
bricant)	M10	10.0	16	1.25	22	2.2	16	_	28	2.9	21	_		
,	M12	12.0	18	1.75	35	3.6	26	_	45	4.6	33			
		12.0		1.25	35	3.6	26	_	45	4.6	33			
	M14	14.0	21	1.5	65	6.6	48		80	8.2	59	_		
	M6	6.0	10	1.0	8	0.82	6	71	10	1.0	7	89		
•		Mo 90	8.0	9.0	40	1.25	21	2.1	15	_	25	2.6	18	
	M8	6.0	13	1.0	21	2.1	15	_	25	2.6	18			
8.8	M40	40.0	10	1.5	40	4.1	30	_	50	5.1	37	_		
(With lu- bricant)	M10	10.0	16	1.25	40	4.1	30	_	50	5.1	37			
	1440		40	1.75	70	7.1	52	_	85	8.7	63			
	M12	12.0	18	1.25	70	7.1	52	_	85	8.7	63	_		
	M14	14.0	21	1.5	120	12	89		140	14	103			
	M6	6.0	10	1.0	10	1.0	7	89	12	1.2	9	106		
	MO	0.0	40	1.25	27	2.8	20	_	32	3.3	24	_		
	M8	8.0	13	1.0	27	2.8	20	_	32	3.3	24	_		
10.9	Mao	10.0	10	1.5	55	5.6	41	_	65	6.6	48	_		
(With lu- bricant)	M10	10.0	16	1.25	55	5.6	41	_	65	6.6	48	_		
,	Mac	40.0	40	1.75	95	9.7	70	_	110	11	81	_		
	M12	12.0	18	1.25	95	9.7	70	_	110	11	81	_		
•	M14	14.0	21	1.5	160	16	118		180	18	133	_		

CAUTION:

- 1. Use tightening torque with lubricant for the new standard bolts/nuts in principle. Friction coefficient stabilizer is applied to the new standard bolts/nuts.
- 2. However, use tightening torque without lubricant for the following cases. Friction coefficient stabilizer is not applied to the following bolts/nuts.
- Grade 4.8, M6 size bolt, Conical spring washer installed
- Paint removing nut (Size M6 and M8) for fixing with weld bolt

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TIGHTENING TORQUE OF STANDARD BOLTS

DISCRIMINATION OF BOLTS AND NUTS

BOLTS

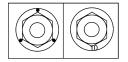
	Grade (Strength)	"" Discrimination		
	4T (392N/mm²)	4	(No number/ symbol)	
Previous standard	7T (686N/mm²)	7		
	9T (883N/mm²)	9		
	4.8 (420N/mm²)	4.8	(No number/symbol)	
New Standard	8.8 (800N/mm²)	8.8		
	10.9 (1040N/mm²)	10.9		

NUTS

	Grade (Proof load stress)	Discrimination				
Previous	7N (686N/mm²)	(No number/ symbol)				
standard	9N (883N/mm²)	(ê)				
New	8 (800N/mm²)			(No number/symbol)		
Standard	10 (1040N/mm²)	(TO)				

NOTICE:

- A number is assigned on the side of the nuts in some cases.
- A number or symbol is assigned on the upper surface of the flange for the nut with flange.



MACHINE SCREWS AND TAPPING SCREWS

Shape of the head:

Cross recess for the previous standard Torx recess for the new standard

Screw size	Screw diameter	Torx size
M4	4.0	T20
M5	5.0	T20
M6	6.0	T30

NOTICE:

Use torx size T20 (united with M4 screw) for M5 screw although ISO standard specifies T25.

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RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS

< HOW TO USE THIS MANUAL >

RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS

Recommended Chemical Products and Sealants

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Refer to the following chart for help in selecting the appropriate chemical product or sealant.

	Product Description	Purpose	Nissan North America Part No. (USA)	Nissan Canada Part No. (Canada)	Aftermarket Cross- reference Part Nos.
1	Rear View Mirror Adhesive	Used to permanently remount rear view mirrors to windows.	999MP-AM000P	99998-50505	Permatex 81844
2	Anaerobic Liquid Gas- ket	For metal-to-metal flange sealing. Can fill a 0.38 mm (0.015 inch) gap and provide instant sealing for most powertrain applications.	999MP-AM001P	99998-50503	Permatex 51813 and 51817
3	High Performance Thread Sealant	Provides instant sealing on any threaded straight or parallel threaded fitting. (Thread sealant only, no locking ability.) • Do not use on plastic.	999MP-AM002P	999MP-AM002P	Permatex 56521
4	Silicone RTV	Gasket Maker	999MP-AM003P (Ultra Grey)	99998-50506 (Ultra Grey)	Permatex Ultra Grey 82194; Three Bond 1207,1215, 1216, 1217F, 1217G and 1217H Nissan RTV Part No. 999MP-A7007
		Gasket Maker for Maxima/ Quest 5-speed automatic transmission (RE5F22A)	_	-	Three Bond 1281B or exact equivalent in its quality
5	High Temperature, High Strength Thread Locking Sealant (Red)	Threadlocker	999MP-AM004P	999MP-AM004P	Permatex 27200; Three Bond 1360, 1360N, 1305 N&P, 1307N, 1335, 1335B, 1363B, 1377C, 1386B, D&E and 1388 Loctite 648
6	Medium Strength Thread Locking Seal- ant (Blue)	Threadlocker (service tool removable)	999MP-AM005P	999MP-AM005P	Permatex 24200, 24206, 24240, 24283 and 09178; Three Bond 1322, 1322N, 1324 D&N, 1333D, 1361C, 1364D, 1370C and 1374

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PRECAUTIONS

Description INFOID:0000000008143285

Observe the following precautions to ensure safe and proper servicing. These precautions are not described in each individual section.

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the
 ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with
 a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing
 serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the 12V battery, and wait at least 3 minutes before performing any service.

Precaution Necessary for Steering Wheel Rotation after 12V Battery Disconnect

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For vehicle with steering lock unit, if the 12V battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the 12V battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both 12V battery cables.

NOTE:

Supply power using jumper cables if 12V battery is discharged.

- 2. Turn the ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both 12V battery cables. The steering lock will remain released with both 12V battery cables disconnected and the steering wheel can be turned.
- 4. Perform the necessary repair operation.

< PRECAUTION >

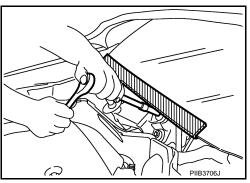
- When the repair work is completed, re-connect both 12V battery cables. With the brake pedal released, turn the ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the ignition switch is turned to LOCK position.)
- Perform All DTC Reading using CONSULT and delete DTC.

NOTE:

Multiple DTCs are detected when 12V battery cable is disconnected while ignition switch is in ACC position.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.



Precautions For Xenon Headlamp Service

WARNING:

Comply with the following warnings to prevent any serious accident.

- Disconnect the 12V battery cable (negative terminal) or the power supply fuse before installing, removing, or touching the xenon headlamp (bulb included). The xenon headlamp contains high-voltage generated parts.
- · Never work with wet hands.
- Check the xenon headlamp ON-OFF status after assembling it to the vehicle. Never turn the xenon headlamp ON in other conditions. Connect the power supply to the vehicle-side connector. (Turning it ON outside the lamp case may cause fire or visual impairments.)
- Never touch the bulb glass immediately after turning it OFF. It is extremely hot.

CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Install the xenon bulb securely. (Insufficient bulb socket installation may melt the bulb, the connector, the housing, etc. by high-voltage leakage or corona discharge.)
- Never perform HID circuit inspection with a tester.
- Never touch the xenon bulb glass with hands. Never put oil and grease on it.
- Dispose of the used xenon bulb after packing it in thick vinyl without breaking it.
- Never wipe out dirt and contamination with organic solvent (thinner, gasoline, etc.).

Precautions Concerning On-board Servicing of Hybrid Systems

CAUTION:

Be sure to turn the ignition switch OFF before performing inspection and servicing inside the engine compartment or underneath the vehicle. If the ignition switch is ON (vehicle READY state), even if the engine is stopped, the conditions of the vehicle may cause the engine to start automatically. If it is necessary to continually operate the engine during inspection or servicing, use the designated inspection mode. HBC-89, "Description".

Cautions in Removing 12V Battery Terminal and AV Control Unit (Models with AV Control Unit) INFOID:0000000008143291

Remove 12V battery terminal and AV control unit after a lapse of 30 seconds or more after turning the ignition switch OFF.

NOTE:

After the ignition switch is turned OFF, the AV control unit continues operating for approximately 30 seconds. Therefore, data corruption may occur if 12V battery voltage is cut off within 30 seconds.

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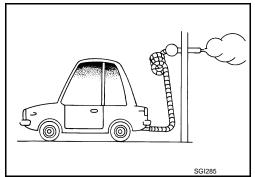
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General Precautions

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 Do not operate the engine for an extended period of time without proper exhaust ventilation.

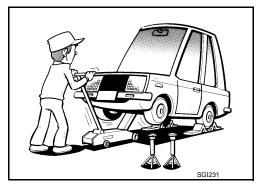
Keep the work area well ventilated and free of any inflammable materials. Special care should be taken when handling any inflammable or poisonous materials, such as gasoline, refrigerant gas, etc. When working in a pit or other enclosed area, be sure to properly ventilate the area before working with hazardous materials. Do not smoke while working on the vehicle.



 Before jacking up the vehicle, apply wheel chocks or other tire blocks to the wheels to prevent the vehicle from moving. After jacking up the vehicle, support the vehicle weight with safety stands at the points designated for proper lifting before working on the vehicle.

These operations should be done on a level surface.

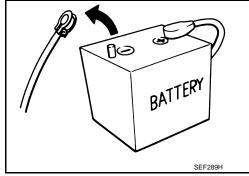
 When removing a heavy component such as the engine or transaxle/transmission, be careful not to lose your balance and drop them. Also, do not allow them to strike adjacent parts, especially the brake tubes and master cylinder.



 Before starting repairs which do not require battery power: Turn off ignition switch.

Disconnect the negative battery terminal.

• If the battery terminals are disconnected, recorded memory of radio and each control unit is erased.



• To prevent serious burns:

Avoid contact with hot metal parts.

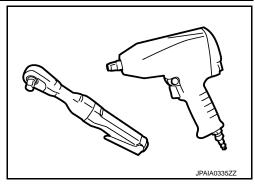
Do not remove the radiator cap when the engine is hot.

- Dispose of drained oil or the solvent used for cleaning parts in an appropriate manner.
- Do not attempt to top off the fuel tank after the fuel pump nozzle shuts off automatically.
 - Continued refueling may cause fuel overflow, resulting in fuel spray and possibly a fire.
- Clean all disassembled parts in the designated liquid or solvent prior to inspection or assembly.
- Replace oil seals, gaskets, packings, O-rings, locking washers, cotter pins, self-locking nuts, etc. with new ones.
- Replace inner and outer races of tapered roller bearings and needle bearings as a set.
- Arrange the disassembled parts in accordance with their assembled locations and sequence.
- Do not touch the terminals of electrical components which use microcomputers (such as ECM). Static electricity may damage internal electronic components.
- After disconnecting vacuum or air hoses, attach a tag to indicate the proper connection.
- Use only the fluids and lubricants specified in this manual.
- Use approved bonding agent, sealants or their equivalents when required.

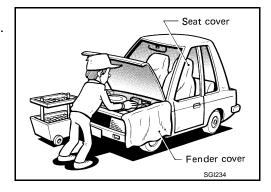


< PRECAUTION >

- Use hand tools, power tools (disassembly only) and recommended special tools where specified for safe and efficient service repairs.
- When repairing the fuel, oil, water, vacuum or exhaust systems, check all affected lines for leakage.



Before servicing the vehicle:
 Protect fenders, upholstery and carpeting with appropriate covers.
 Take caution that keys, buckles or buttons do not scratch paint.



WARNING:

To prevent ECM from storing the diagnostic trouble codes, never carelessly disconnect the harness connectors which are related to the engine control system and TCM (transmission control module) system. The connectors should be disconnected only when working according to the WORK FLOW of TROUBLE DIAGNOSES in EC and TM sections.

Three Way Catalyst

If a large amount of unburned fuel flows into the catalyst, the catalyst temperature will be excessively high. To prevent this, follow the instructions.

- Use unleaded gasoline only. Leaded gasoline will seriously damage the three way catalyst.
- When checking for ignition spark or measuring engine compression, make tests quickly and only when necessary.
- Do not run engine when the fuel tank level is low, otherwise the engine may misfire, causing damage to the catalyst.

Do not place the vehicle on flammable material. Keep flammable material off the exhaust pipe and the three way catalyst.

Multiport Fuel Injection System or Engine Control System

 Before connecting or disconnecting any harness connector for the multiport fuel injection system or ECM:

Turn ignition switch to "OFF" position.

Disconnect negative battery terminal.

- Otherwise, there may be damage to ECM.
- Before disconnecting pressurized fuel line from fuel pump to injectors, be sure to release fuel pressure.
- Be careful not to jar components such as ECM and mass air flow sensor.



Hoses

HOSE REMOVAL AND INSTALLATION

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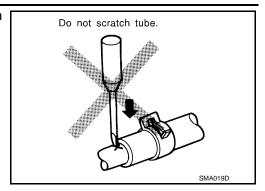
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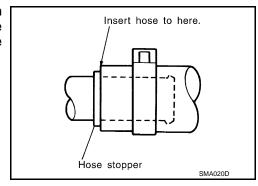
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< PRECAUTION >

 To prevent damage to rubber hose, do not pry off rubber hose with tapered tool or screwdriver.

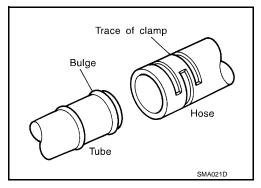


 To reinstall the rubber hose securely, check that hose insertion length and orientation is correct. (If tube is equipped with hose stopper, insert rubber hose into tube until it butts up against hose stopper.)

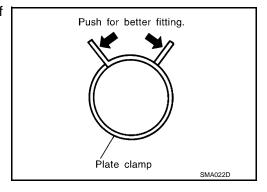


HOSE CLAMPING

- If old rubber hose is re-used, install hose clamp in its original position (at the indentation where the old clamp was). If there is a trace of tube bulging left on the old rubber hose, align rubber hose at that position.
- Discard old clamps; replace with new ones.



 After installing plate clamps, apply force to them in the direction of the arrow, tightening rubber hose equally all around.



Engine Oils

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Prolonged and repeated contact with used engine oil may cause skin cancer. Try to avoid direct skin contact with used oil.

If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.

HEALTH PROTECTION PRECAUTIONS

- Avoid prolonged and repeated contact with oils, particularly used engine oils.
- Wear protective clothing, including impervious gloves where practicable.
- Do not put oily rags in pockets.
- · Avoid contaminating clothes, particularly underpants, with oil.

< PRECAUTION >

- Heavily soiled clothing and oil-impregnated footwear should not be worn. Overalls must be cleaned regularly.
- First aid treatment should be obtained immediately for open cuts and wounds.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin.
- Wash with soap and water to ensure all oil is removed (skin cleansers and nail brushes will help). Preparations containing lanolin replace the natural skin oils which have been removed.
- Do not use gasoline, kerosene, diesel fuel, gas oil, thinners or solvents for cleaning skin.
- If skin disorders develop, obtain medical advice without delay.
- Where practical, degrease components prior to handling.
- Where there is a risk of eye contact, eye protection should be worn, for example, chemical goggles or face shields; in addition an eye wash facility should be provided.

ENVIRONMENTAL PROTECTION PRECAUTIONS

Dispose of used oil and used oil filters through authorized waste disposal contractors to licensed waste disposal sites, or to the waste oil reclamation trade. If in doubt, contact the local authority for advice on disposal facilities.

It is illegal to pour used oil on to the ground, down sewers or drains, or into water sources.

The regulations concerning pollution vary between regions.

Air Conditioning

Use an approved refrigerant recovery unit any time the air conditioning system must be discharged. Refer to HA section "REFRIGERANT" for specific instructions.

Fuel (NEOID: 000000008143298)

Use unleaded premium gasoline with an octane rating of at least 91 AKI (Anti-Knock index) number (Research octane number 96).

If premium gasoline is not available, unleaded regular gasoline with an octane rating of 87 AKI number (Research octane number 91) may be temporarily used, but only under the following precautions:

- Have the fuel tank filled only partially with unleaded regular gasoline, and fill up with unleaded premium gasoline as soon as possible.
- Avoid full throttle driving and abrupt acceleration.

However, for maximum vehicle performance, the use of unleaded premium gasoline is recommended. CAUTION:

- Using a fuel other than that specified could adversely affect the emission control system, and may also affect warranty coverage.
- Under no circumstances should a leaded gasoline be used, because this will damage the three-way catalyst.
- Do not use E-15 or E-85 fuel in the vehicle. The vehicle is not designed to run on E-15 or E-85 fuel.
 Using E-15 or E-85 fuel in a vehicle not specifically designed for E-15 or E-85 fuel can adversely
 affect the emission control devices and systems of the vehicle. Damage caused by such fuel is not
 covered by the INFINITI new vehicle limited warranty.
- U.S. government regulations require ethanol dispensing pumps to be identified by a small, square, orange and black label with the common abbreviation or the appropriate percentage for that region.

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How to Cut Off High Voltage

INFOID:0000000008143299

HIGH VOLTAGE SHUT-OFF PROCEDURE

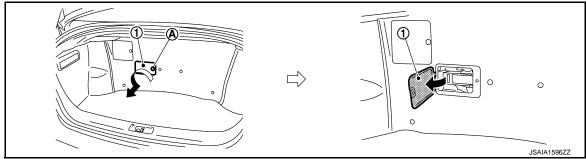
Be sure to follow the procedure below and shut off the high voltage before performing inspection or servicing of the high voltage system.

1. Turn ignition switch OFF.

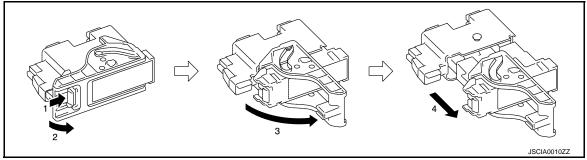
CAUTION:

The worker must keep the intelligent key on his/her person to avoid any wrong operation.

- 2. Disconnect 12V battery negative terminal.
- 3. Remove service plug, following below procedure.
- a. Remove trunk front finisher clip (A), and turn of the finisher (1).



b. Remove service plug.



DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



WARNING:

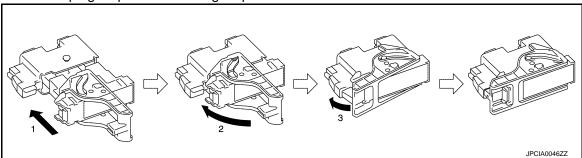
- Immediately insulate removed high voltage connectors and terminals with insulating tape.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- 4. Wait for a minimum of approximately 10 minutes after the service plug is removed.

CONNECTING PROCEDURE

1. Check that 12V battery negative terminal is disconnected.

< PRECAUTION >

Install service plug as per the following steps.



DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



WARNING:

Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.

3. Connect 12V battery negative terminal.

High Voltage Precautions

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WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- To prevent the removed service plug from being connected by mistake during the procedure, always carry it in your pocket or put it in the tool box.
- Be sure to wear insulating protective equipment consisting of glove, shoes, face shield, and glasses before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

HIGH VOLTAGE HARNESS AND EQUIPMENT IDENTIFICATION

The colors of the high voltage harnesses and connectors are all orange. Orange "High Voltage" labels are applied to the Li-ion battery and other high voltage devices. Do not carelessly touch these harnesses and parts.

HANDLING OF HIGH VOLTAGE HARNESS AND TERMINALS

Immediately insulate disconnected high voltage connectors and terminals with insulating tape.

REGULATIONS ON WORKERS WITH MEDICAL ELECTRONICS

WARNING:

The vehicle contains parts that contain powerful magnets. If a person who is wearing a heart pace-maker or other medical device is close to these parts, the medical device may be affected by the magnets. Such persons must not perform work on the vehicle.

PROHIBITED ITEMS TO CARRY DURING THE WORK

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< PRECAUTION >

Because this vehicle uses components that contain high voltage and powerful magnetism, due not carry any metal products which may cause short circuits, or any magnetic media (cash cards, prepaid cards, etc.) which may be damaged on your person when working.

	Person in charge:
	DO NOT TOUCH!
BESS:	REPAIR IN PROG
	HIGH VOLTAGE
	:A3DNAQ
DANGE	ER:
HIGH V	OLTAGE
REPAIR	R IN PROGRESS.
DO NO	T TOUCH!
	Person in charge:

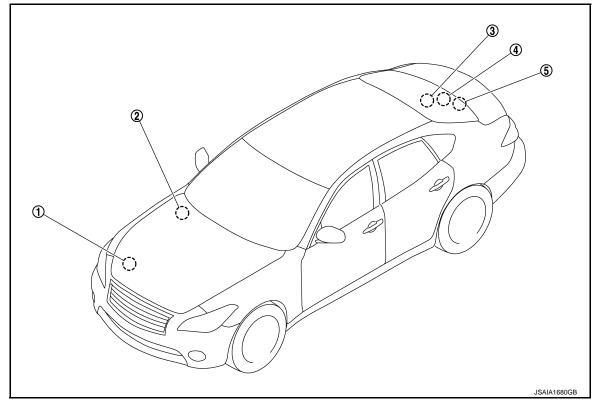
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Copy this page and put it after folding on the roof of the vehicle in service.

High Voltage Warning Label

INFOID:0000000008143301

LOCATION TO APPLY HIGH VOLTAGE WARNING LABEL



No.	Position to apply	Refer to
1	Air duct (inlet)	_
2	Traction motor inverter	TMS-12, "High Voltage Warning Label"
3	Li-ion battery controller	HBB-16, "Warning Label"
4	Li-ion battery	HBB-16, "Warning Label"
5	Service plug	HBB-16, "Warning Label"

CAUTION:

At times such as when a part was replaced, or when a label had become peeled, be sure to apply the new product label in the same position and facing in the same direction.

Insulated Protective Wear and Insulating Tools

INFOID:0000000008143302

PROTECTIVE WEAR CONTROL

• Perform an inspection before beginning work, and do not use any items where abnormalities are found.

DAILY INSPECTION

This inspection is performed before and after use, the worker in responsible who will directly use the items inspects them and checks for deterioration and damage.

Insulated gloves

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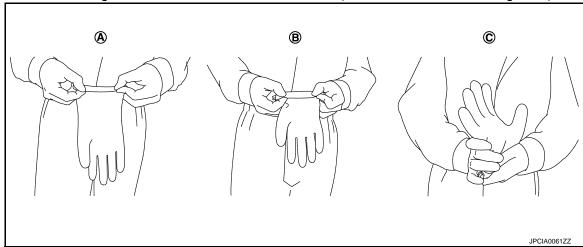
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< PRECAUTION >

Inspect the insulated gloves for scratches, holes, and tears. (Visual check and air leakage test)



- A: Hold glove and fold as shown in the figure.
- B: Fold three or four more times, preventing air from escaping from the glove.
- C: Squeeze glove to check that the glove has no holes.
- · Insulated safety shoes
 - Inspect the insulated safety boots for holes, damage, nails, metal pieces, wear or other problems on the soles. (Visual check)
- Insulated rubber sheet Inspect the insulated rubber sheet for tears. (Visual inspection)

INSULATING TOOLS

When performing work at locations where high voltage is applied (such as terminals), use insulated tools.

HANDLING OF INSULATION RESISTANCE TESTER

CAUTION:

Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incorrectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.

Handling of Damaged Vehicles

INFOID:0000000008143303

PREPARATION

Items	Specification	Purpose	
Insulated gloves	Guaranteed insulation performance for 1000V/300A		
Insulated safety shoes	_	To protect people from high voltage electrical shock.	
Safety glasses	ANSI Z87.1		
Wrenches	Size: 10mm	Remove the 12V battery terminal bolt.	
Heat proof solvent resistance protection gloves Heat proof solvent resistance protection shoes	Heat proof solvent resistance protection tools.	To utilize when the Li-ion battery electrolytic solution leaks.	
Absorbent mat and cloth	The same cloth used for internal combustion engine fluids can be used.	To absorb the Li-ion battery electrolytic solution leakage.	
Extinguisher	Type ABC For electrical fire (Caused by the electrical harness and instrument etc), and oil fire (Caused by gasoline, oil)	To extinguish a fire.	

< PRECAUTION >

Items	Specification	Purpose
VAT Tester	To measure up to 600V.	To measure voltage on damaged harness and operated parts.
Plastic tape	Insulating.	To cover the damaged harness to protect from electrical shock.

HOW TO HANDLE THE DAMAGED VEHICLES AT AN ACCIDENT SCENE

High voltage system shut-down procedure

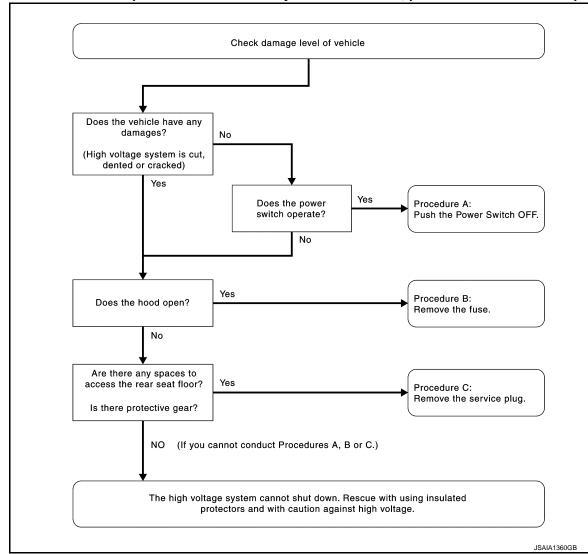
Shut down the high voltage system corresponding to the damage of vehicle. Any of the following procedures can shut down the high voltage system. The first response operation can be done after shutting down the high voltage system.

If the vehicle is heavily damaged, for example the Li-ion battery is deformed, broken or cracked, insulating protective gear must be used the Li-ion battery and high voltage cables must not be touched.

WARNING:

- Failure to disable the high voltage electrical system before the emergency response procedures are performed may result in serious injury or death from electrical shock. To prevent from serious injury or death, do not touch high voltage harnesses and components with bare hands.
- When contact with high voltage parts or high voltage wiring is unavoidable, or when there is risk of such contact, be sure to wear insulating protective gear.

Before disconnecting the 12V battery terminal, if necessary, lower the windows, unlock the doors, and open the back door as required. Once 12V battery is disconnected, power controls will not operate.



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< PRECAUTION >

Procedure A: Push power switch OFF

- Confirm the ready indication lamp inside combination meter. When meter and ready indication lamp is illuminated, hybrid system is activated.
- Push power switch OFF (ready indicator turns off). (Hybrid system is unable.) Confirm that meter and ready indication lamp are not illuminated. In case ready indication lamp does not turn off, then proceed procedure 3. When insulated gloves are available, proceed B.
- 3. If intelligent key is nearby, distance it from the vehicle by at least 5 meters.
- After power switch OFF, leave the vehicle longer than 10 minutes until discharge of high voltage condenser is complete.
- Perform rescue operation.

Procedure B: Remove service plug (when luggage room can be opened and insulated gloves are available)

- Open luggage room, open service hole cover 1 and remove negative terminal of 12V battery. (Tape back door lock point to avoid locking. In case it is locked, release it using mechanical key.)
- 2. Cover negative terminal with insulation tape.
- 3. Open service hole cover 2.
- Wear insulated gloves and remove service plug.
- After removing service plug, leave it longer than 10 minutes until discharge of high voltage condenser is complete.
- 6. Perform rescue operation.

DANGER:

- Be sure to wear insulated gloves to remove service plug, in order to avoid serious burn or injury which can result in death from electric shock.
- Do not push power switch ON with service plug removed.
- The operating worker must carry removed service plug with him to avoid other person from connecting it by mistake. Cover vehicle side connector with insulated vinyl tape and close service hole cover 2.
- Be sure to wear insulated gloves to remove service plug, in order to avoid serious burn or injury which in the worst case could result in death caused by electric shock.

Procedure C: Remove fusible link of fuse box inside engine room

- Open hood of engine room.
- 2. Remove fuse box cover in engine room.
- Remove fusible link below in fuse box inside engine room.
- 4. In case corresponding fuse cannot be identified, remove all fusible links in fuse box.
- 5. After removing fusible link, leave it longer than 10 minutes until discharge of high voltage condenser is complete.
- Perform rescue operation.

CAUTION:

- Do not push power switch ON with corresponding fusible link removed.
- The operating worker must carry removed fusible link with him to avoid other person from connecting it by mistake.

VEHICLE FIRE

In case of vehicle fire or when smoke is seen, contact fire department immediately and perform initial extinguish operation if possible.

When leaving the vehicle, notify the rescuer or person extinguishing the fire that the vehicle is a hybrid vehicle that has high voltage system.

CAUTION:

- Use extinguisher type ABC which is suitable for electrical fire (fire caused by electric cables or instruments) and oil fire (fire caused by fuel, oil, etc.).
- Use water only when large amount of water is available by a fire hydrant etc. Extinction operation
 with small amount of water must not be done as it is extremely dangerous.

WATER SUBMERSION

Confirm that vehicle is not damaged.

CAUTIONS AS TO HIGH VOLTAGE

< PRECAUTION >

If the vehicle damage is serious, with Li-ion battery is deformed, broken or inside part is cropping out, perform rescue operation wearing protective insulation equipment and taking care not to touch Li-ion battery and exposed parts.

For completely submerged vehicle, push power switch OFF. Start the operation after completely pulling the vehicle out.

DANGER:

Never touch service plug, high voltage components and cables as there is a risk of electrical shock.

LI-ION BATTERY DAMAGE

CAUTION:

Any absorbent mats or cloths used to wipe electrolyte must be disposed of as industrial waste as required by federal law.

- In case of electrolyte solution leakage, wear insulating protective gear and wipe with a dry cloth. The used cloth must be disposed of in accordance to the same disposal method as other organic solvents.
- 2. The Li-ion battery electrolyte solution is clear color and the same level of viscosity as water. Also, it has a sweet odor smell. Do not touch the electrolyte solution with bare hands.
- The Li-ion battery electrolyte solution is flammable. In case of leakage, properly ventilate the accident site.
- 4. In case electrolyte solution comes in contact with eyes, rinse plenty of running water and see a doctor immediately.

Cautions for Scrapping Vehicles

INFOID:0000000008143304

The Li-ion battery must be removed from the vehicle before the vehicle is scrapped.

CAUTION:

Insulate the terminals of the removed Li-ion battery with insulating tape.

Handling of a Vehicle with a Dead Battery

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For the handling of a vehicle when the battery is dead, refer to GI-40, "Tow Truck Towing".

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LIFTING POINT

Commercial Service Tools

INFOID:0000000008143306

Tool name	Description
Board on attachment	S-NT001
Safety stand attachment	S-NT002

CAUTION:

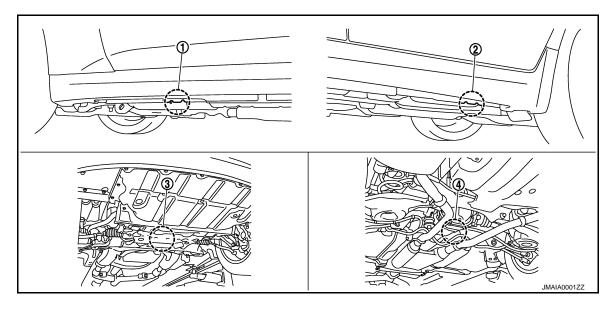
- Every time the vehicle is lifted up, maintain the complete vehicle curb condition.
- Since the vehicle's center of gravity changes when removing main parts on the front side (engine, transmission, suspension etc.), support a jack up point on the rear side garage jack with a mission jack or equivalent.
- Since the vehicle's center of gravity changes when removing main parts on the rear side (rear axle, suspension, etc.), support a jack up point on the front side garage jack with a mission jack or equivalent.
- Be careful not to smash or never do anything that would affect piping parts.

Garage Jack and Safety Stand and 2-Pole Lift

INFOID:0000000008143307

WARNING:

- Park the vehicle on a level surface when using the jack. Check to avoid damaging pipes, tubes, etc. under the vehicle.
- Never get under the vehicle while it is supported only by the jack. Always use safety stands when you have to get under the vehicle.
- Place wheel chocks at both front and back of the wheels on the ground.
- When lifting the vehicle, open the lift arms as wide as possible and ensure that the front and rear of the vehicle are well balanced.
- When setting the lift arm, never allow the arm to contact the brake tubes, brake cable, fuel lines and sill spoiler.



- Safety stand point and lift up point (front)
 Safety stand point and lift up point 3. Garage jack point (front) (rear)
- 4. Garage jack point (rear)

CAUTION:

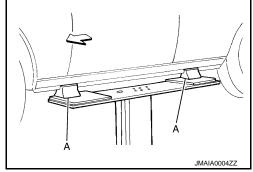
There is canister just behind Garage jack point rear. Jack up carefully.

Board-On Lift

CAUTION:

Check that vehicle is empty when lifting.

- The board-on lift attachment (A) set at front end of vehicle should be set on the front of the sill under the front door opening.
- Position attachments at front and rear ends of board-on lift.



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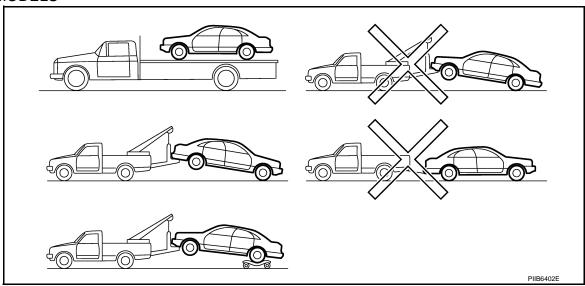
TOW TRUCK TOWING

Tow Truck Towing

CAUTION:

- All applicable state or Provincial (in Canada) laws and local laws regarding the towing operation must be obeyed.
- It is necessary to use proper towing equipment to avoid possible damage to the vehicle during towing operation. Towing is in accordance with Towing Procedure Manual at dealer.
- Always attach safety chains before towing.
- When towing, check that the transmission, steering system and powertrain are in good order. If any unit is damaged, dollies must be used.
- Never tow an automatic transmission model from the rear (that is backward) with four wheels on the ground. This may cause serious and expensive damage to the transmission.

2WD MODELS



INFINITI recommends that vehicle be towed with the driving (rear) wheels off the ground or that a dolly be used as illustrated.

CAUTION:

- Never tow automatic transmission models with the rear wheels on the ground or four wheels on the ground (forward or backward), as this may cause serious and expensive damage to the transmission.
 - If it is necessary to tow the vehicle with the front wheels raised, always use towing dollies under the rear wheels.
- When towing rear wheel drive models with the front wheels on the ground or on towing dollies:
- Turn the ignition switch to the OFF position, and secure the steering wheel in a straight ahead position with a rope or similar device. Never secure the steering wheel by turning the ignition switch to the LOCK position. This may damage the steering lock mechanism.
- Move the selector lever to the N (Neutral) position.
- When the battery of vehicle equipped with the Intelligent Key system is discharged, your vehicle should be towed with the front wheels on towing dollies or place the vehicle on a flat bed truck.

If the speed or distance must necessarily be greater, remove the propeller shaft before towing to prevent damage to the transmission.

Vehicle Recovery (Freeing a Stuck Vehicle)

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FRONT

TOW TRUCK TOWING

< PRECAUTION >

Securely install the vehicle recovery hook stored with jacking tools. Check that the hook is properly secured in the stored place after use.

WARNING:

- Stand clear of a stuck vehicle.
- Never spin your tires at high speed. This could cause them to explode and result in serious injury. Parts of your vehicle could also overheat and be damaged.

CAUTION:

- Tow chains or cables must be attached only to the vehicle recovery hooks or main structural members of the vehicle. Otherwise, the vehicle body will be damaged.
- Never use the vehicle tie downs to free a vehicle stuck in sand, snow, mud, etc. Never tow the vehicle using the vehicle tie downs or recovery hooks.
- Always pull the cable straight out from the front of the vehicle. Never pull on the hook at an angle.
- Pulling devices should be routed so they never touch any part of the suspension, steering, brake or cooling systems.
- Pulling devices such as ropes or canvas straps are not recommended for use in vehicle towing or recovery.
- When the hybrid system is not operating, be careful that the effectiveness of the brake is lowered and steering operation becomes heavy, since boost devices for brake and power steering are not operating.

REAR

WARNING:

Rear hook is not available.

AUTOMATIC TRANSMISSION

To tow a vehicle equipped with an automatic transmission, an appropriate vehicle dolly **MUST** be placed under the towed vehicle's drive wheels. **Always** follow the dolly manufacture's recommendations when using their product.

If the vehicle is stuck in sand, snow, mud, etc., use the following procedure:

- Turn off the Vehicle Dynamic Control System.
- Check the area in front and behind the vehicle is clear of obstructions.
- Turn the steering wheel right and left to clear an area around the front tires.
- 4. Slowly rock the vehicle forward and backward.
 - Shift back and forth between R (reverse) and D (drive).
 - Apply the accelerator as little as possible to maintain the rocking motion.
 - Release the accelerator pedal before shifting between R and D.
 - Do not spin the tires above 35 mph (55 km/h).
- 5. If the vehicle can not be freed after a few tries, contact a professional towing service to remove the vehicle.

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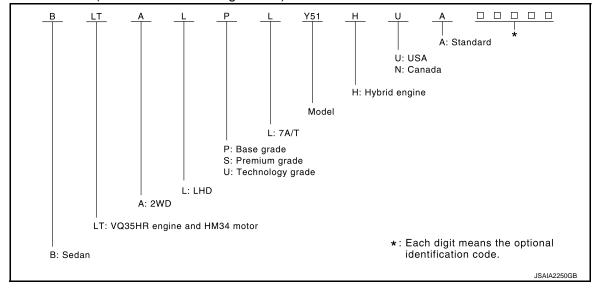
VEHICLE INFORMATION

IDENTIFICATION INFORMATION

Model Variation

Destination	Body	Engine and Motor	Axle	Handle	Transmission	Grade	Model	
						Base	BLTALPL-HUA	
USA						Premium	BLTALSL-HUA	
	Sedan	VQ35HR and HM34	2WD	VQ35HR and HM34 2WD LHD 7A/T	LLID	7A/T	Technology	BLTALUL-HUA
	Seuan	VQSSHK and HIVIS4	2000	LUD	770	Base	BLTALPL-HNA	
Canada	nada						Premium	BLTALSL-HNA
						Technology	BLTALUL-HNA	

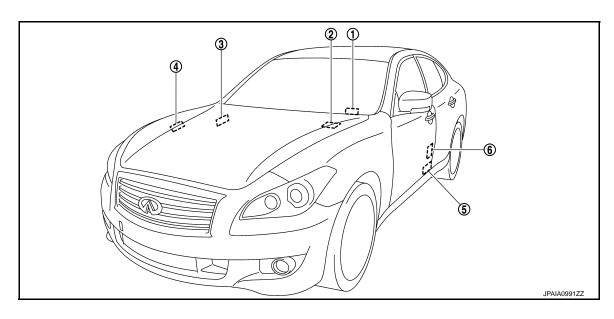
Model variation code (Prefix and suffix designations)



Information About Identification or Model Code

INFOID:0000000008143282

IDENTIFICATION NUMBER



IDENTIFICATION INFORMATION

< VEHICLE INFORMATION >

- 1. Vehicle identification number plate 2. A
- Air conditioner specification label 3.
- Vehicle identification number (Chassis number)

- 4. Emission control information label 5.
- FMVSS certification label (For USA) CMVSS certification label (For Canada)
- 6. Tire and loading information label

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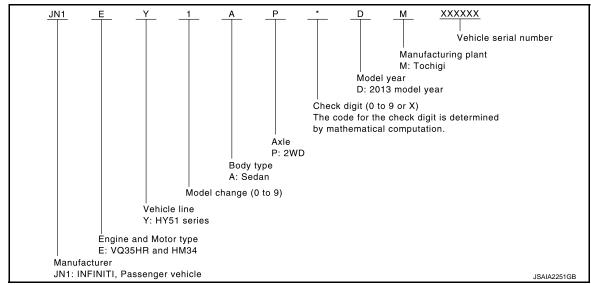
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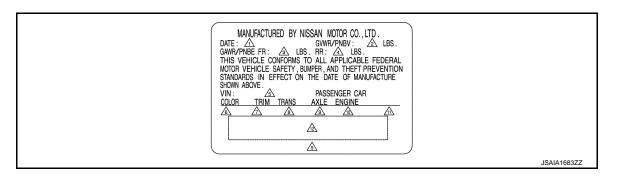
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VEHICLE IDENTIFICATION NUMBER ARRANGEMENT



CERTIFICATION LABEL

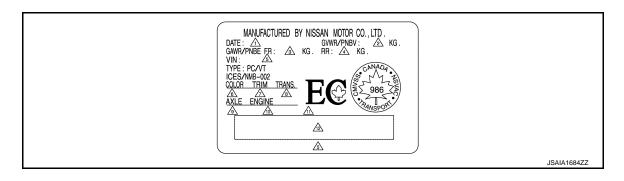
FMVSS certification label



- 1. MFR Month/Year
- 4. Gross axle weight rating (Rear)
- 7. Trim color code
- 10. Engine model

- 2. Gross vehicle weight rating
- 5. Vehicle identification number
- 8. Transmission model
- 11. Engine displacement
- 3. Gross axle weight rating (Front)
- 6. Body color code
- 9. Axle model
- 12. Vin bar code

CMVSS certification label



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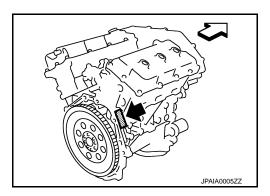
IDENTIFICATION INFORMATION

< VEHICLE INFORMATION >

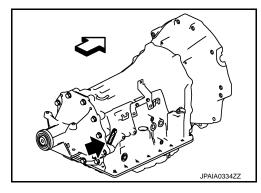
- 1. MFR Month/Year
- 4. Gross axle weight rating (Rear)
- 7. Trim color code
- 10. Engine model

- 2. Gross vehicle weight rating
- 5. Vehicle identification number
- 8. Transmission model
- 11. Engine displacement
- 3. Gross axle weight rating (Front)
- 6. Body color code
- 9. Axle model
- 12. Vin bar code

ENGINE SERIAL NUMBER



AUTOMATIC TRANSMISSION NUMBER



Dimensions INFOID:000000008143283

Unit: mm (in)

Overall length	4,945 (194.7)*1 4,940 (194.5)*2
Overall width	1,845 (72.6)
Overall height	1,500 (59.1)
Front tread	1,575 (62.0)
Rear tread	1,570 (61.8)
Wheelbase	2,900 (114.2)

^{*1:} With front license plate

Wheels & Tires

INFOID:0000000008143284

Conventional	Tire		P245/50R18 99V			
	Road wheel	Size	18 × 8J			
	(Aluminum)	Inset	43 mm (1.69 in)			
Spare	Tire		T165/80R17 104M T165/80D17 104M			
	Road wheel	Size	17 × 4T			
	(Aluminum)	Inset	30 mm (1.18 in)			

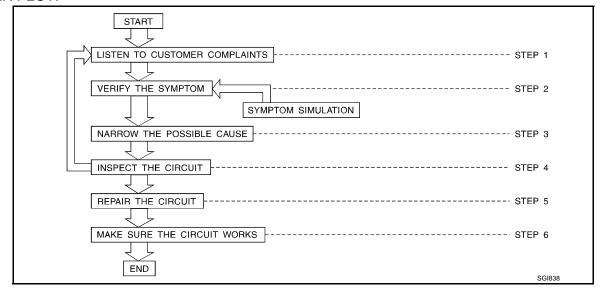
^{*2:} Without front license plate

BASIC INSPECTION

SERVICE INFORMATION FOR ELECTRICAL INCIDENT

Work Flow

WORK FLOW



STEP	DESCRIPTION										
		Get detailed information about the conditions and the environment when the incident occurred. The following are key pieces of information required to make a good analysis:									
	WHAT Vehicle Model, Engine, Transmission/Transaxle and the System (i.e. Radio).										
STEP 1	WHEN	Date, Time of Day, Weather Conditions, Frequency.									
	WHERE	Road Conditions, Altitude and Traffic Situation.									
	HOW	System Symptoms, Operating Conditions (Other Components Interaction). Service History and if any After Market Accessories have been installed.									
STEP 2	Operate the system, road test if necessary. Verify the parameter of the incident. If the problem cannot be duplicated, refer to "Incident Simulation Tests".										
STEP 3	Get the proper diagnosis materials together including: • Power Supply Routing • System Operation Descriptions • Applicable Service Manual Sections • Check for any Service Bulletins Identify where to begin diagnosis based upon your knowledge of the system operation and the customer comments.										
STEP 4	Inspect the system for mechanical binding, loose connectors or wiring damage. Determine which circuits and components are involved and diagnose using the Power Supply Routing and Harness Layouts.										
STEP 5	Repair or repla	ace the incident circuit or component.									
STEP 6	Operate the system in all modes. Verify the system works properly under all conditions. check you have not inadvertently created a new incident during your diagnosis or repair steps.										

Control Units and Electrical Parts

PRECAUTIONS

- Never reverse polarity of battery terminals.
- Install only parts specified for a vehicle.
- Before replacing the control unit, check the input and output and functions of the component parts.
- Do not apply excessive force when disconnecting a connector.

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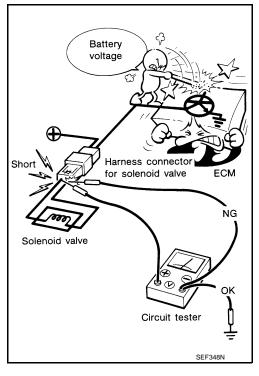
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< BASIC INSPECTION >

- Do not apply excessive shock to the control unit by dropping or hitting it.
- Be careful to prevent condensation in the control unit due to rapid temperature changes and do not let water or rain get on it. If water is found in the control unit, dry it fully and then install it in the vehicle
- Be careful not to let oil to get on the control unit connector.
- Avoid cleaning the control unit with volatile oil.
- Do not disassemble the control unit, and do not remove the upper and lower covers.



- When using a DMM, be careful not to let test probes get close to each other to prevent the power transistor in the control unit from damaging battery voltage because of short circuiting.
- When checking input and output signals of the control unit, use the specified check adapter.



How to Check Terminal

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CONNECTOR AND TERMINAL PIN KIT

- Use the connector and terminal pin kits listed below when replacing connectors or terminals.
- The connector and terminal pin kits contain some of the most commonly used NISSAN/INFINITI connectors and terminals. For detailed connector and terminal pin replacement procedures, refer to the latest NISSAN/ INFINITI CONNECTOR AND TERMINAL PIN SERVICE MANUAL.

< BASIC INSPECTION >

Tool number (Kent-Moore No.) Tool name	Description										
- (J38751-95NI) Connector and terminal pin kit (NISSAN)	J38751-95NI	J38751-95INF	J4 <u>2</u> 992-98KIT	J42992-2000UPD							
- (J38751-95INF) Connector and terminal pin kit (INFINITI) - (J42992-98KIT) OBD and terminal repair kit											
(J42992-2000UPD) OBD-II Connector Kit Update		WAIA0004E		WAIA0005E							

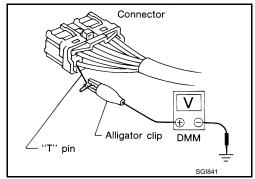
HOW TO PROBE CONNECTORS

- Connector damage and an intermittent connection can result from improperly probing of the connector during circuit checks.
- The probe of a digital multimeter (DMM) may not correctly fit the connector cavity. To correctly probe the connector, follow the procedures below using a "T" pin. For the best contact grasp the "T" pin using an alligator clip.

Probing from Harness Side

Standard type (not waterproof type) connector should be probed from harness side with "T" pin.

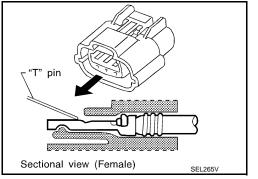
- If the connector has a rear cover such as a ECM connector, remove the rear cover before probing the terminal.
- Do not probe waterproof connector from harness side. Damage to the seal between wire and connector may result.



Probing from Terminal Side

FEMALE TERMINAL

 There is a small notch above each female terminal. Probe each terminal with the "T" pin through the notch.
 Do not insert any object other than the same type male terminal into female terminal.



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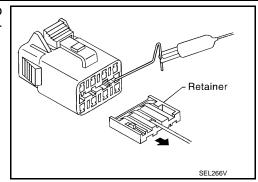
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 Some connectors do not have a notch above each terminal. To probe each terminal, remove the connector retainer to make contact space for probing.

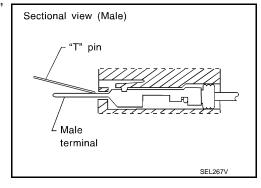


MALE TERMINAL

 Carefully probe the contact surface of each terminal using a "T" pin.

CAUTION:

Never bend terminal.

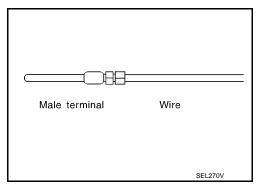


How to Check Enlarged Contact Spring of Terminal

- An enlarged contact spring of a terminal may create intermittent signals in the circuit.
- If the intermittent open circuit occurs, follow the procedure below to inspect for open wires and enlarged contact spring of female terminal.
- 1. Assemble a male terminal and approx. 10 cm (3.9 in) of wire. **NOTE:**

Use a male terminal which matches the female terminal.

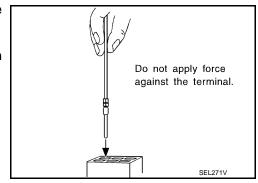
2. Disconnect the suspected faulty connector and hold it terminal side up.



3. While holding the wire of the male terminal, try to insert the male terminal into the female terminal.

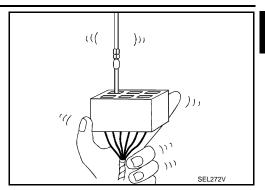
CAUTION:

Never force the male terminal into the female terminal with your hands.



< BASIC INSPECTION >

4. While moving the connector, check whether the male terminal can be easily inserted or not.

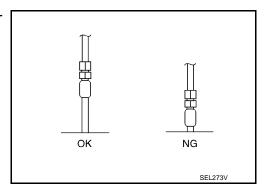


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If the male terminal can be easily inserted into the female terminal, replace the female terminal.



Waterproof Connector Inspection

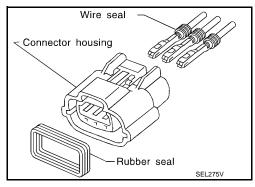
If water enters the connector, it can short interior circuits. This may lead to intermittent problems. Check the following items to maintain the original waterproof characteristics.

RUBBER SEAL INSPECTION

- Most waterproof connectors are provided with a rubber seal between the male and female connectors. If the seal is missing, the waterproof performance may not meet specifications.
- The rubber seal may come off when connectors are disconnected.
 Whenever connectors are reconnected, check the rubber seal is properly installed on either side of male or female connector.

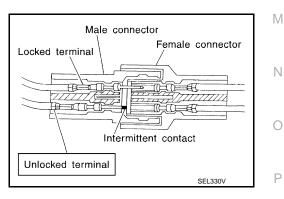
WIRE SEAL INSPECTION

 The wire seal must be installed on the wire insertion area of a waterproof connector. Be sure that the seal is installed properly.



Terminal Lock Inspection

Check for unlocked terminals by pulling wire at the end of connector. An unlocked terminal may create intermittent signals in the circuit.



Intermittent Incident

INFOID:0000000008143314

DESCRIPTION

Sometimes the symptom is not present when the vehicle is brought in for service. If possible, re-create the conditions present at the time of the incident. Doing so may help avoid a No Trouble Found Diagnosis. The fol-

< BASIC INSPECTION >

lowing section illustrates ways to simulate the conditions/environment under which the owner experiences an electrical incident.

The section is broken into the six following topics:

- Vehicle vibration
- Heat sensitive
- Freezing
- · Water intrusion
- Electrical load
- Cold or hot start up

Get a thorough description of the incident from the customer. It is important for simulating the conditions of the problem.

VEHICLE VIBRATION

The problem may occur or become worse while driving on a rough road or when engine is vibrating (idle with A/C on). In such a case, you will want to check for a vibration related condition. Refer to the following illustration.

Connector & Harness

Determine which connectors and wiring harness would affect the electrical system you are inspecting. Gently shake each connector and harness while monitoring the system for the incident you are trying to duplicate. This test may indicate a loose or poor electrical connection.

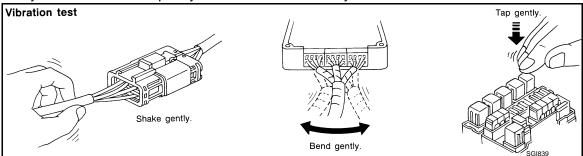
Hint

Connectors can be exposed to moisture. It is possible to get a thin film of corrosion on the connector terminals. A visual inspection may not reveal this without disconnecting the connector. If the problem occurs intermittently, perhaps the problem is caused by corrosion. It is a good idea to disconnect, inspect and clean the terminals on related connectors in the system.

Sensor & Relay

Gently apply a slight vibration to sensors and relays in the system you are inspecting.

This test may indicate a loose or poorly mounted sensor or relay.



Engine Compartment

There are several reasons a vehicle or engine vibration could cause an electrical complaint. Some of the things to check for are:

- · Connectors not fully seated.
- Wiring harness not long enough and is being stressed due to engine vibrations or rocking.
- Wires laying across brackets or moving components.
- Loose, dirty or corroded ground wires.
- Wires routed too close to hot components.

To inspect components under the hood, start by verifying the integrity of ground connections. (Refer to Ground Inspection described later.) First check that the system is properly grounded. Then check for loose connection by gently shaking the wiring or components as previously explained. Using the wiring diagrams inspect the wiring for continuity.

Behind the Instrument Panel

An improperly routed or improperly clamped harness can become pinched during accessory installation. Vehicle vibration can aggravate a harness which is routed along a bracket or near a screw.

Under Seating Areas

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An unclamped or loose harness can cause wiring to be pinched by seat components (such as slide guides) during vehicle vibration. If the wiring runs under seating areas, inspect wire routing for possible damage or pinching.

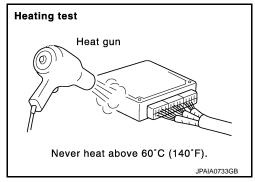
HEAT SENSITIVE

- The customer's concern may occur during hot weather or after car has sat for a short time. In such cases you will want to check for a heat sensitive condition.
- To determine if an electrical component is heat sensitive, heat the component with a heat gun or equivalent.

CAUTION:

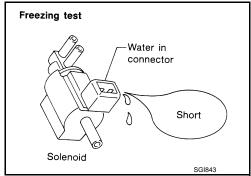
Never heat components above 60°C (140°F).

 If incident occurs while heating the unit, either replace or properly insulate the component.



FREEZING

- The customer may indicate the incident goes away after the car warms up (winter time). The cause could be related to water freezing somewhere in the wiring/electrical system.
- There are two methods to check for this. The first is to arrange for the owner to leave his car overnight. Check it will get cold enough to demonstrate his complaint. Leave the car parked outside overnight. In the morning, do a quick and thorough diagnosis of those electrical components which could be affected.
- The second method is to put the suspect component into a freezer long enough for any water to freeze. Reinstall the part into the car and check for the reoccurrence of the incident. If it occurs, repair or replace the component.

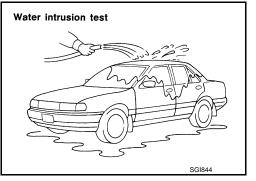


WATER INTRUSION

The incident may occur only during high humidity or in rainy/snowy weather. In such cases the incident could be caused by water intrusion on an electrical part. This can be simulated by soaking the car or running it through a car wash.

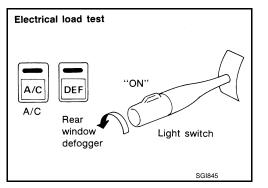
CAUTION:

Never spray water directly on any electrical components.



ELECTRICAL LOAD

The incident may be electrical load sensitive. Perform diagnosis with all accessories (including A/C, rear window defogger, radio, fog lamps) turned on.



COLD OR HOT START UP

On some occasions an electrical incident may occur only when the car is started cold, or it may occur when the car is restarted hot shortly after being turned off. In these cases you may have to keep the car overnight to make a proper diagnosis.

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Circuit Inspection

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DESCRIPTION

- In general, testing electrical circuits is an easy task if it is approached in a logical and organized method. Before beginning it is important to have all available information on the system to be tested. Also, get a thorough understanding of system operation. Then you will be able to use the appropriate equipment and follow the correct test procedure.
- You may have to simulate vehicle vibrations while testing electrical components. Gently shake the wiring harness or electrical component to do this.

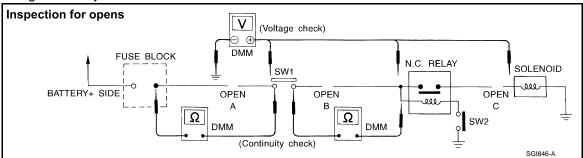
OPEN	A circuit is open when there is no continuity through a section of the circuit.						
	There are two types of shorts.						
SHORT	SHORT CIRCUIT	When a circuit contacts another circuit and causes the normal resistance to change.					
	SHORT TO GROUND	When a circuit contacts a ground source and grounds the circuit.					

NOTE:

Refer to GI-46, "How to Check Terminal" to probe or check terminal.

TESTING FOR "OPENS" IN THE CIRCUIT

Before you begin to diagnose and test the system, you should rough sketch a schematic of the system. This will help you to logically walk through the diagnosis process. Drawing the sketch will also reinforce your working knowledge of the system.



Continuity Check Method

The continuity check is used to find an open in the circuit. The digital multimeter (DMM) set on the resistance function will indicate an open circuit as over limit (no beep tone or no ohms symbol). Check to always start with the DMM at the highest resistance level.

To help in understanding the diagnosis of open circuits, please refer to the previous schematic.

- Disconnect the battery negative cable.
- Start at one end of the circuit and work your way to the other end. (At the fuse block in this example)
- Connect one probe of the DMM to the fuse block terminal on the load side.
- Connect the other probe to the fuse block (power) side of SW1. Little or no resistance will indicate that portion of the circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition. (point A)
- Connect the probes between SW1 and the relay. Little or no resistance will indicate that portion of the circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition. (point B)
- Connect the probes between the relay and the solenoid. Little or no resistance will indicate that portion of the
 circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition. (point C)

Any circuit can be diagnosed using the approach in the previous example.

Voltage Check Method

To help in understanding the diagnosis of open circuits please refer to the previous schematic.

In any powered circuit, an open can be found by methodically checking the system for the presence of voltage. This is done by switching the DMM to the voltage function.

- Connect one probe of the DMM to a known good ground.
- Begin probing at one end of the circuit and work your way to the other end.
- With SW1 open, probe at SW1 to check for voltage.
 voltage: open is further down the circuit than SW1.

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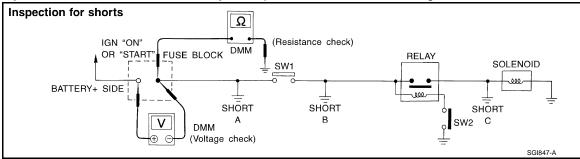
no voltage: open is between fuse block and SW1 (point A).

- Close SW1 and probe at relay. voltage: open is further down the circuit than the relay. no voltage: open is between SW1 and relay (point B).
- Close the relay and probe at the solenoid. voltage: open is further down the circuit than the solenoid. no voltage: open is between relay and solenoid (point C).

Any powered circuit can be diagnosed using the approach in the previous example.

TESTING FOR "SHORTS" IN THE CIRCUIT

To simplify the discussion of shorts in the system, please refer to the following schematic.



Resistance Check Method

- Disconnect the battery negative cable and remove the blown fuse.
- Disconnect all loads (SW1 open, relay disconnected and solenoid disconnected) powered through the fuse.
- Connect one probe of the DMM to the load side of the fuse terminal. Connect the other probe to a known good ground.
- With SW1 open, check for continuity. continuity: short is between fuse terminal and SW1 (point A). no continuit: short is further down the circuit than SW1.
- Close SW1 and disconnect the relay. Put probes at the load side of fuse terminal and a known good ground. Then, check for continuity.

continuity: short is between SW1 and the relay (point B).

no continuity: short is further down the circuit than the relay.

 Close SW1 and jump the relay contacts with jumper wire. Put probes at the load side of fuse terminal and a known good ground. Then, check for continuity. continuity: short is between relay and solenoid (point C).

no continuity: check solenoid, retrace steps.

Voltage Check Method

- Remove the blown fuse and disconnect all loads (i.e. SW1 open, relay disconnected and solenoid disconnected) powered through the fuse.
- Turn the ignition switch to the ON or START position. Verify battery voltage at the battery + side of the fuse terminal (one lead on the battery + terminal side of the fuse block and one lead on a known good ground).
- With SW1 open and the DMM leads across both fuse terminals, check for voltage. voltage: short is between fuse block and SW1 (point A).

no voltage: short is further down the circuit than SW1.

With SW1 closed, relay and solenoid disconnected and the DMM leads across both fuse terminals, check for

voltage: short is between SW1 and the relay (point B).

no voltage: short is further down the circuit than the relay.

 With SW1 closed, relay contacts jumped with fused jumper wire check for voltage. voltage: short is down the circuit of the relay or between the relay and the disconnected solenoid (point C). no voltage: retrace steps and check power to fuse block.

GROUND INSPECTION

- Ground connections are very important to the proper operation of electrical and electronic circuits. Ground connections are often exposed to moisture, dirt and other corrosive elements. The corrosion (rust) can become an unwanted resistance. This unwanted resistance can change the way a circuit works.
- Electronically controlled circuits are very sensitive to proper grounding. A loose or corroded ground can drastically affect an electronically controlled circuit. A poor or corroded ground can easily affect the circuit. Even when the ground connection looks clean, there can be a thin film of rust on the surface.

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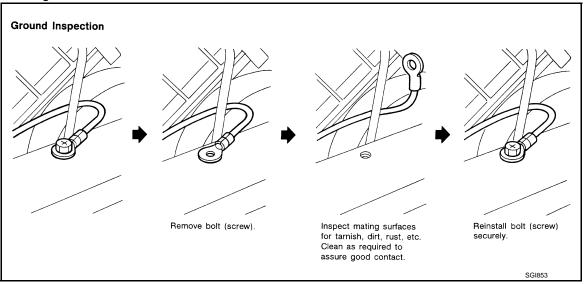
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- When inspecting a ground connection follow these rules:
- Remove the ground bolt or screw.
- Inspect all mating surfaces for tarnish, dirt, rust, etc.
- Clean as required to assure good contact.
- Reinstall bolt or screw securely.
- Inspect for "add-on" accessories which may be interfering with the ground circuit.
- If several wires are crimped into one ground eyelet terminal, check for proper crimps. Check all of the wires are clean, securely fastened and providing a good ground path. If multiple wires are cased in one eyelet check no ground wires have excess wire insulation.
- For detailed ground distribution information, refer to "Ground Distribution" in PG section.



VOLTAGE DROP TESTS

- Voltage drop tests are often used to find components or circuits which have excessive resistance. A voltage drop in a circuit is caused by a resistance when the circuit is in operation.
- Check the wire in the illustration. When measuring resistance with DMM, contact by a single strand of wire will give reading of 0 ohms. This would indicate a good circuit. When the circuit operates, this single strand of wire is not able to carry the current. The single strand will have a high resistance to the current. This will be picked up as a slight voltage drop.
- Unwanted resistance can be caused by many situations as follows:
- Undersized wiring (single strand example)
- Corrosion on switch contacts
- Loose wire connections or splices.
- If repairs are needed always use wire that is of the same or larger gauge.

Measuring Voltage Drop — Accumulated Method

- Connect the DMM across the connector or part of the circuit you want to check. The positive lead of the DMM should be closer to power and the negative lead closer to ground.
- Operate the circuit.
- The DMM will indicate how many volts are being used to "push" current through that part of the circuit.

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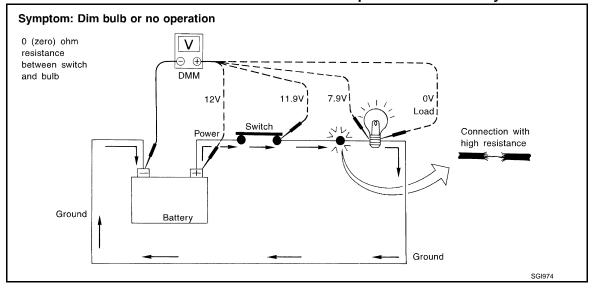
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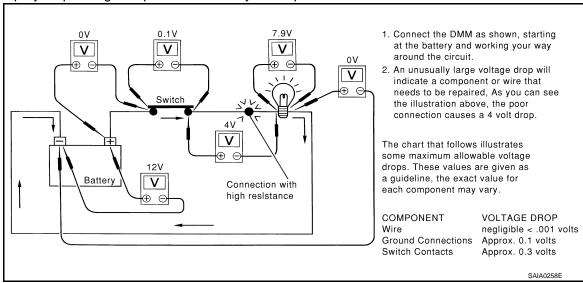
< BASIC INSPECTION >

Note in the illustration that there is an excessive 4.1 volt drop between the battery and the bulb.



Measuring Voltage Drop — Step-by-Step

- The step-by-step method is most useful for isolating excessive drops in low voltage systems (such as those in "Computer Controlled Systems").
- Circuits in the "Computer Controlled System" operate on very low amperage.
- The (Computer Controlled) system operations can be adversely affected by any variation in resistance in the system. Such resistance variation may be caused by poor connection, improper installation, improper wire gauge or corrosion.
- The step by step voltage drop test can identify a component or wire with too much resistance.

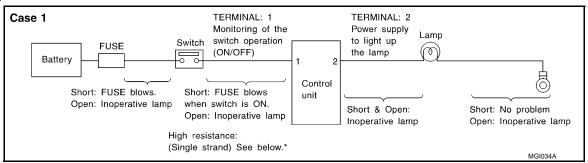


CONTROL UNIT CIRCUIT TEST

System Description

When the switch is ON, the control unit lights up the lamp.

CASE 1



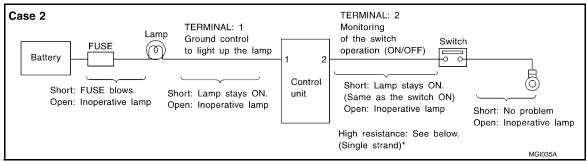
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INPUT-OUTPUT VOLTAGE CHART Terminal No. Description In case of high resistance such as single Condition Value (Approx.) Input/ strand (V) * Signal name Output Lower than battery voltage Approx. 8 (Ex-Switch ON Battery voltage Body ample) 1 Switch Input ground Switch OFF 0 V Approx. 0 Switch ON Battery voltage Approx. 0 (Inoperative lamp) Body 2 Output Lamp ground Switch OFF 0 V Approx. 0

- The voltage value is based on the body ground.
- *: If high resistance exists in the switch side circuit (caused by a single strand), terminal 1 does not detect battery voltage. Control unit
 does not detect the switch is ON even if the switch does not turn ON. Therefore, the control unit does not supply power to light up the
 lamp.

CASE 2



INPUT-OUTPUT VOLTAGE CHART

Terr	ninal No.	Descrip	tion			In case of high resistance such as single	
+	_	Signal name	Input/ Output	Condition	Value (Approx.)	strand (V) *	
1	Body	Lamp	Output	Switch ON	0 V	Battery voltage (Inoperative lamp)	
ı	ground	Lamp	Output	Switch OFF	Battery voltage	Battery voltage	
2	Body	Switch	Input	Switch ON	0 V	Higher than 0 Approx. 4 (Example)	
	ground		прис	Switch OFF	5 V	Approx. 5	

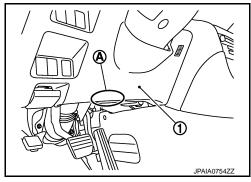
- · The voltage value is based on the body ground.
- *: If high resistance exists in the switch side circuit (caused by a single strand), terminal 2 does not detect approx. 0 V. Control unit does not detect the switch is ON even if the switch does not turn ON. Therefore, the control unit does not control ground to light up the lamp.

CONSULT/GST CHECKING SYSTEM

Description INFOID:0000000008143316

 When CONSULT/GST is connected with a data link connector (A) equipped on the vehicle side, it will communicate with the control unit equipped in the vehicle and then enable various kinds of diagnostic tests.

- 1 : Instrument lower panel LH
- Refer to "CONSULT Software Operation Manual" for more information.



INFOID:0000000008143317

CONSULT Function and System Application*1

FUNCTION

Mode	Function
All DTC Reading	Display all DTCs or diagnostic items that all ECUs are recording and judging.
Work Support	This mode enables a technician to adjust some devices faster and more accurately.
Self Diagnostic Results	Retrieve DTC from ECU and display diagnostic items.
Data Monitor	Monitor the input/output signal of the control unit in real time.
CAN Diagnosis	This mode displays a network diagnosis result about CAN by diagram.
CAN Diagnosis Support Monitor	It monitors the status of CAN communication.
Active Test	Send the drive signal from CONSULT to the actuator. The operation check can be performed.
ECU Identification	Display the ECU identification number (part number etc.) of the selected system.
Configuration	Function to READ/WRITE vehicle configuration.
SRT&P-DTC Confirmation	The state of System Readiness Test (SRT) items, the presence or absence of permanent DTC*, and driving conditions can be checked.
DTC work support	DTC reproduction procedure can be performed speedily and precisely.
Others	Other results or histories, etc. that are recorded in ECU are displayed.

^{*:} Permanent DTC is not applied for regions where it is not mandated.

SYSTEM APPLICATION*1

System	All DTC Reading	Work Support	Self Diagnostic Results	Data Monitor	CAN Diagnosis	Diagnosis Support Monitor	Active Test	ECU Identification	Configuration	SRT&P-DTC Confirmation	DTC work support	Others
ENGINE			.,			CAN	.,			x*2		
ENGINE	Х	Х	Х	Х	Х	Х	Х	Х	-	Х -	Х	-
TRANSMISSION	х	-	х	Х	х	х	-	х	-	-	х	CALIB DATA
AIR BAG	х	-	х	-	х	-	-	х	-	-	-	TROUBLE DIAG RECORD CAUSE OF WARNING LAMP
METER / M&A	Х	-	Х	Х	Х	Х	-	-	-	-	-	Warning History

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System	All DTC Reading	Work Support	Self Diagnostic Results	Data Monitor	CAN Diagnosis	CAN Diagnosis Support Monitor	Active Test	ECU Identification	Configuration	SRT&P-DTC Confirmation	DTC work support	Others
BCM	Х	Х	Х	Х	Х	Х	Х	Х	х	-	-	-
AUTO DRIVE POS.	Х	Х	Х	Х	Х	Х	Х	Х	-	-	-	-
ABS	Х	Х	Х	Х	Х	Х	Х	Х	-	-	-	-
IPDM E/R	Х	-	Х	Х	Х	Х	Х	Х	-	-	-	-
ICC / ADAS	Х	Х	Х	Х	Х	Х	Х	Х	-	-	-	-
AIR PRESSURE MONITOR	Х	Х	Х	Х	Х	-	Х	Х	-	-	-	-
MULTI AV	-	х	Х	х	Х	х	-	Х	х	-	-	-
TCU	х	Х	х	Х	Х	Х	-	Х	-	-	-	-
SONAR	Х	Х	Х	Х	-	-	Х	Х	-	-	-	-
PRECRASH SEAT BELT	х	-	х	х	х	х	-	х	-	-	-	-
AFS (ADAPTIVE LIGHT)	х	Х	Х	Х	Х	Х	Х	Х	-	-	-	-
HVAC	-	Х	Х	Х	Х	Х	Х	Х	х	-	-	-
SIDE RADAR LEFT	х	-	х	Х	х	Х	х	х	-	-	-	-
SIDE RADAR RIGHT	Х	-	Х	х	Х	х	х	Х	-	-	-	-
CAN GATEWAY	Х	-	Х	-	Х	Х	-	Х	х	-	-	-
LASER	Х	х	Х	х	х	х	-	х	-	-	-	-
LANE CAMERA	Х	х	Х	х	х	х	-	х	-	-	-	-
ACCELE PEDAL ACT	х	-	Х	Х	Х	Х	Х	Х	-	-	-	-
MOTOR CONTROL	Х	-	Х	х	х	х	-	х	-	-	-	-
BRAKE	х	х	х	х	х	х	х	х	-	-	-	-
EPS	х	х	х	х	х	х	-	х	-	-	-	-
HV BATTERY	х	х	Х	х	х	х	Х	х	-	-	-	-
EV / HEV	х	х	х	х	х	х	х	х	-	-	-	-

x: Applicable

CONSULT/GST Data Link Connector (DLC) Circuit

INFOID:0000000008143318

INSPECTION PROCEDURE

If the CONSULT/GST cannot diagnose the system properly, check the following items.

Symptom	Check item
CONSULT/GST cannot access any system.	CONSULT/GST DLC power supply circuit (Terminal 8 and 16) and ground circuit (Terminal 4 and 5)
CONSULT cannot access individual system. (Other systems can be accessed.)	 Power supply and ground circuit for the control unit of the system (For detailed circuit, refer to wiring diagram for each system.) Open or short circuit between the system and CONSULT DLC (For detailed circuit, refer to wiring diagram for each system.) Open or short circuit CAN communication line. Refer to LAN-19, "Trouble Diagnosis Flow Chart".

NOTE:

^{*1:} If GST application is equipped, functions in accordance with SAE J1979 and ISO 15031-5 can be used.

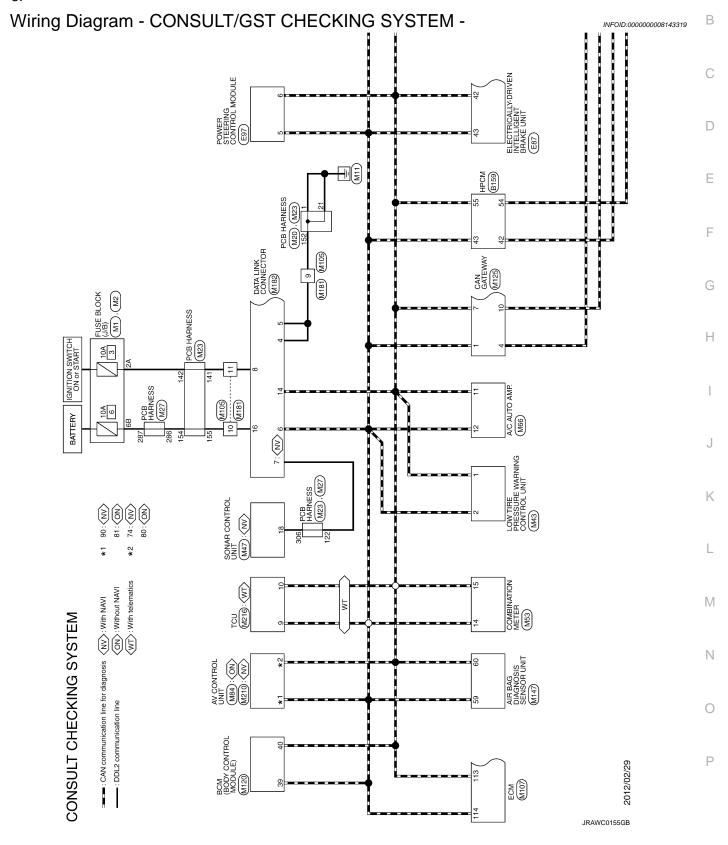
^{*2:} Permanent DTC is not applied for regions where it is not mandated.

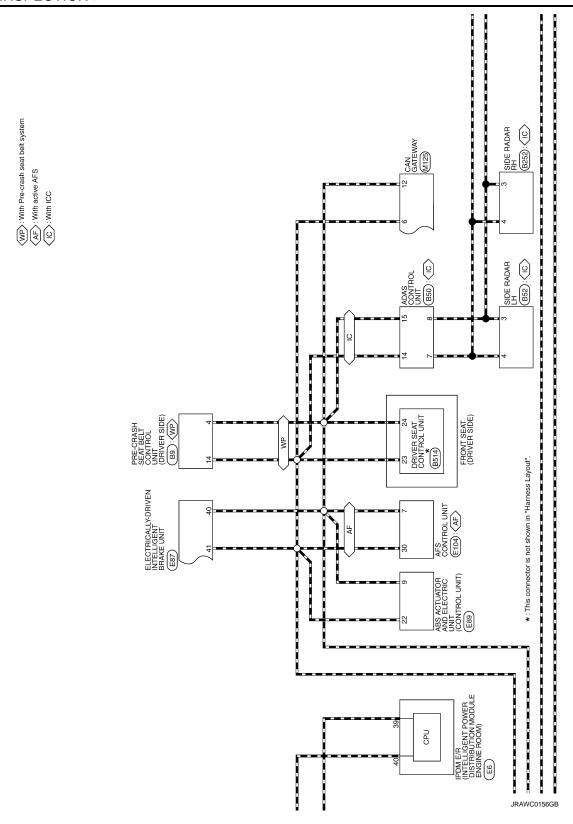
CONSULT/GST CHECKING SYSTEM

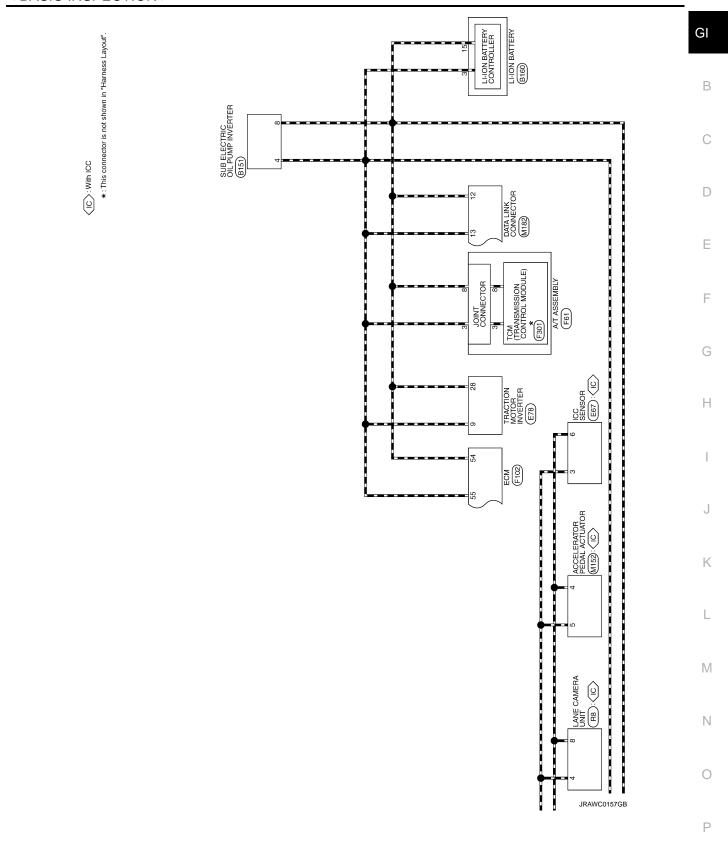
< BASIC INSPECTION >

The DDL1 and DDL2 circuits from DLC pins 12, 13, 14 and 15 may be connected to more than one system. A short in a DDL circuit connected to a control unit in one system may affect CONSULT access to other systems. If the GST cannot operate properly, check the circuit based on the information of SAE J1962 and ISO 15031-3.

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INSPECTION AND ADJUSTMENT

INSPECTION AND ADJUSTMENT

ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL

ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL : Required Procedure After Battery Disconnection

SYSTEM	ITEM	REFERENCE	
	Temperature setting trimmer	_	
	Foot position setting trimmer	_	
Automatic air conditioning	Inlet port memory function*	_	
	Inlet port memory function (FRE)	_	
	Inlet port memory function (REC)	_	
	Exhaust gas/outside odor detecting gas sensor sensitivity adjustment function*		
	Auto intake switch Interlocking movement change*	_	
	Clean switch interlocking movement change*	_	
Forest air system	Aroma fragrance intensity setting	HAC-70, "FOREST AIR SYSTEM: Aroma Fragrance Intensity Setting"	
	Aroma fragrance type setting	HAC-70, "FOREST AIR SYSTEM: Aroma Fragrance Type Setting"	
	Air flow control (Inside odor detecting mechanism) setting	HAC-71, "FOREST AIR SYSTEM: Air Flow Control (Inside Odor Detecting Mech- anism) Setting"	
	Aroma diffuser presence setting	HAC-71, "FOREST AIR SYSTEM : Aroma Diffuser Presence Setting"	
Automatic drive positioner	Automatic drive positioner system	ADP-45, "Description"	
Power window control	Power window control system	PWC-21, "Description"	
Sunroof system*	Sunroof system	_	
Sunshade system*	Sunshade system	_	
Rear view monitor	Rear view monitor predictive course line center position adjustment	_	
Around view monitor*	Predictive course line center position adjustment	_	
Automatic back door system*	Automatic back door system	_	
Engine oil level read*	Engine oil level read	_	

^{*:} Not equipped.

INSPECTION MODE

Description INFOID:000000008143321

 When the engine is warm and the Li-ion battery is sufficiently charged, the engine automatically stops when the vehicle is stopped. For this reason, when continuous engine operation is required, it is necessary to use inspection mode.

• When turning the vehicle wheels on a chassis dynamometer or similar equipment, it is necessary to use inspection mode to change the vehicle to suitable conditions.

Inspection mode*1	Primary purpose	Control	Combination meter		
			Hybrid sys- tem warning lamp	12-volt bat- tery charge warning lamp	Reference
Inspection mode 1*2,*3	Example: inspections that are performed with no load on the engine	 Disengage clutch 1 to eliminate any load on the engine. (P position only) Operate the engine continuously. 	Blink	-	HBC-89
Inspection mode 2	Example: driving on a 2-axle chassis dynamometer	Change the balance of the regenerative brake at the front and rear wheels.	_	Blink	HBC-90
Inspection mode 3	Example: driving on a 4-axle chassis dynamometer	Prohibit slope estimation.	Blink	Blink	HBC-90
Inspection mode 5^{*3}	Example: driving using the engine only	Operate the engine continuously.	Blink	_	HBC-91

CAUTION:

- *1: Inspection mode is canceled when the ignition switch is turned OFF. It is not canceled when the
 mode changed from CONSULT "EV/HEV" "ACTIVE TEST" mode to another mode. However, inspection mode 1 is temporarily canceled when the select lever is shifted from P position to D position.
- *2: Check the conditions listed below before using inspection mode 1.
- If maintenance mode 1 is engaged when the Li-ion battery level is low, then in order to engage clutch 1 and charge the battery from the engine, use CONSULT "EV/HEV" "DATA MONITOR" mode and check that the "HV BATTERY LEVEL" reading is 50% or more, or else use the "Li-ion battery state of charge" in the information display on the combination meter and check that the battery level is 50% or more.
- Check that the engine coolant temperature is 70 °C (158 °F) or more.
- *3: When the select lever is in the P or N position, adjustments to the throttle position prevent the engine speed from exceeding 3,000 rpm.

Work Procedure (Inspection Mode 1)

CAUTION:

- Before using inspection mode 1 when the Li-ion battery level is low, in order to engage clutch 1 and charge the battery from the engine, use CONSULT "EV/HEV" "DATA MONITOR" mode and check that the "HV BATTERY LEVEL" reading is 50% or more, or else use the "Li-ion battery state of charge" in the information display on the combination meter and check that the battery level is 50% or more.
- Check that the engine coolant temperature is 70 °C (158 °F) or more before using inspection mode 1.

INSPECTION MODE 1

1. CHANGING TO INSPECTION MODE

(P)With CONSULT

- 1. Turn ignition switch ON with the selector lever at the P position.
- Select "INSPECTION MODE 1" in "ACTIVE TEST" mode of "EV/HEV".
- Touch "ON".
- The system changes to inspection mode 1, and the hybrid system warning lamp on the combination meter blinks.
- Set the vehicle to READY.

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INSPECTION MODE

< BASIC INSPECTION >

♥Without CONSULT

- 1. Perform the following steps within 60 seconds.
- Turn ignition switch ON with the selector lever at the P position.
- Fully depress the accelerator pedal, then fully release it 2 times.
- While depressing the brake pedal, shift the select lever to the N position.
- Fully depress the accelerator pedal, then fully release it 2 times.
- While depressing the brake pedal, shift the select lever to the P position.
- Fully depress the accelerator pedal, then fully release it 2 times.
- The system changes to inspection mode 1, and the hybrid system warning lamp on the combination meter blinks.
- Set the vehicle to READY.

>> END

CANCELING INSPECTION MODE 1

- Inspection mode 1 is canceled when the ignition switch turns OFF.
- Inspection mode 1 is temporarily canceled when shift the select lever from P position to D position.

Work Procedure (Inspection Mode 2)

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INSPECTION MODE 2

1.CHANGING TO INSPECTION MODE

(P)With CONSULT

- 1. Turn ignition switch OFF.
- Select "INSPECTION MODE 2" in "ACTIVE TEST" mode of "EV/HEV".
- 3. Touch "ON".
- Set the vehicle to READY.
- The system changes to inspection mode 2, and the 12-volt battery charge warning lamp on the combination meter blinks.

- 1. Perform the following steps within 60 seconds.
- Turn ignition switch ON with the selector lever at the P position.
- Fully depress the accelerator pedal, then fully release it 3 times.
- While depressing the brake pedal, shift the select lever to the N position.
- Fully depress the accelerator pedal, then fully release it 3 times.
- While depressing the brake pedal, shift the select lever to the P position.
- Fully depress the accelerator pedal, then fully release it 3 times.
- 2. Set the vehicle to READY.
- 3. The system changes to inspection mode 2, and the 12-volt battery charge warning lamp on the combination meter blinks.

>> END

CANCELING INSPECTION MODE 2

Inspection mode 2 is canceled when the ignition switch turns OFF.

Work Procedure (Inspection Mode 3)

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INSPECTION MODE 3

1. CHANGING TO INSPECTION MODE

(P)With CONSULT

- Turn ignition switch OFF.
- 2. Select "INSPECTION MODE 3" in "ACTIVE TEST" mode of "EV/HEV".
- Touch "ON".
- The system changes to inspection mode 3, and both the hybrid system warning lamp and the 12-volt battery charge warning lamp on the combination meter blinks.
- Set the vehicle to READY.

INSPECTION MODE

< BASIC INSPECTION >	
 Perform the following steps within 60 seconds. Turn ignition switch ON with the selector lever at the P position. Fully depress the accelerator pedal, then fully release it 4 times. While depressing the brake pedal, shift the select lever to the N position. 	GI
 Fully depress the accelerator pedal, then fully release it 4 times. While depressing the brake pedal, shift the select lever to the P position. Fully depress the accelerator pedal, then fully release it 4 times. 	В
 The system changes to inspection mode 3, and both the hybrid system warning lamp and the 12-volt battery charge warning lamp on the combination meter blinks. Set the vehicle to READY. 	С
>> END	D
CANCELING INSPECTION MODE 3 Inspection mode 3 is canceled when the ignition switch turns OFF.	
Work Procedure (Inspection Mode 5)	Е
INSPECTION MODE 5	F
1. CHANGING TO INSPECTION MODE	
 With CONSULT 1. Turn ignition switch OFF. 2. Select "INSPECTION MODE 5" in "ACTIVE TEST" mode of "EV/HEV". 	G
 Touch "ON". The system changes to inspection mode 5, and the hybrid system warning lamp on the combination meter blinks. Set the vehicle to READY. 	Н
 Without CONSULT Perform the following steps within 60 seconds. Turn ignition switch ON with the selector lever at the P position. 	I
 Fully depress the accelerator pedal, then fully release it 6 times. While depressing the brake pedal, shift the select lever to the N position. Fully depress the accelerator pedal, then fully release it 6 times. 	J
 While depressing the brake pedal, shift the select lever to the P position. Fully depress the accelerator pedal, then fully release it 6 times. The system changes to inspection mode 5, and the hybrid system warning lamp on the combination meter blinks. 	K
3. Set the vehicle to READY.	L
>> END	B. //
CANCELING INSPECTION MODE 5 Inspection mode 5 is canceled when the ignition switch turns OFF.	M
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Revision: 2013 March GI-65 2013 M Hybrid